

Good People at the Core.

TECHNICAL SHEET FOR CAN					
Date: 09/01/2020		Review: A		Code: 899995501662	
Article: CAN Ø 165x195 TT RING WITHOUT HANDLE				Your code: 40691	
DIMENSIONS (mm): Ø (inside measure) +/- 0,1		165		Tactile triangle (UNI 11683) <input type="checkbox"/>	
NOMINAL CAPACITY: 3500 ml		MAXIMUM CAPACITY: 3881 ml		about 195	
Kind of longitudinal seam : *		Electric welding <input type="checkbox"/>		mechanical seaming with glue	
Kind of seam for the components: Double seaming bottom and ring / dome					
Mastic applied on ring/bottom: Sealing in water-based solution made of natural and synthetic rubbers					
Watertight test :		0,30 bar (for seamed cans)		0,50 bar (for welded cans)	
Outside printing		* Plain			
		* Printed/Lacquered - Description RING: TRANSPARENT VARNISH WITH ANTIGLISS			
Inside varnished		* Plain			
		<input type="checkbox"/> Lacquered - Description			
Your printing code (if any)					
Raw material: Electrolytic tin plate with minimum tin cover 2,0 inside/ 2,0 outside (gr / mq) - EN 10202					
LIST WEIGHTS - NOMINAL THICKNESS					
COMPONENTS	THICKNESS mm		WEIGHTS gr		
	MIN	MAX	MIN	MAX	MAX
BOTTOM	0,22	0,22	48,0	48,0	
RING TT	0,23	0,23	34,2	34,2	
BODY	0,21	0,22	170,4	178,5	
			0,0	0,0	
TOTAL			238,1	271,7	
Tolerances on values +/- 5 % on the average (EN 10202) Possible lots out of this specification will be highlighted with the deliveries					
Storage conditions: avoid spaces with high humidity levels - for printed cans, avoid direct solar exposure					
Chemical compatibility with internal lacquering: to be tested and verified for each application					
STANDARD PACKING DESCRIPTION					
Can are on pallets:		Total height (cm) about: 110 130		Total weight (kg) about: 67	
<input type="checkbox"/> To lose 114 x 119 x 13 (cm)		<input type="checkbox"/> Epal Eur 80 x 120 x 14,4 (cm)		<input type="checkbox"/> 77	
<input type="checkbox"/> Standard Fanti 115 x 120 x 13 (cm)		* CHT 106 x 120 x 12 (cm)			
Every layer is separated by cardboard sheet with height: 0,15					
Cardboard sheet over the last layer <input type="checkbox"/>					
Everything is wrapped by:					
* stretch film		* top film			
<input type="checkbox"/> heat-sealed film		pieces on pallet	252	n° layer	6
		pieces one layer	42		
Standard quantity on pallet		pieces on pallet	210	n° layer	5
		pieces one layer	42		
TECHNICAL SHEET FOR CLOSURE					
Article: PRESSURE LID Ø 165 TT		Code: 01007891		Your code: 40290	
Type:	* High panel	<input type="checkbox"/> German	<input type="checkbox"/> Normal	<input type="checkbox"/> Cuffia	<input type="checkbox"/> Other (specify)
Other remarks	<input type="checkbox"/> deep color-point	* without		<input type="checkbox"/> large color-p.	<input type="checkbox"/> Other (specify)
Outside printing		<input type="checkbox"/> Plain			
		* Printed/Lacquered - Description TRANSPARENT VARNISH			
Inside varnished		* Plain			
		<input type="checkbox"/> Lacquered - Description			
Your printing code (if any)					
Raw material: Electrolytic tin plate with minimum tin cover 2,0 inside/ 2,0 outside (gr / mq) - EN 10202					
LIST WEIGHTS - NOMINAL THICKNESS					
COMPONENTS	THICKNESS mm		WEIGHTS gr		
	MIN	MAX	MIN	MAX	MAX
LID	0,24	0,24	52,3	52,3	
TOTAL			49,7	54,9	
Tolerances on values +/- 5 % on the average (EN 10202) Possible lots out of this specification will be highlighted with the deliveries					
UNCAP TEST					
Standard values (min.) for inside plain			Standard values (min.) for inside lacquered / pet		
<input type="checkbox"/> from D. 50	to D. 74	0,8 bar	<input type="checkbox"/> from D. 50	to D. 74	0,6 bar
<input type="checkbox"/> from D. 83	to D. 117	0,5 bar	<input type="checkbox"/> from D. 83	to D. 117	0,4 bar
* from D.153	to D. 175	0,4 bar	<input type="checkbox"/> from D. 153	to D. 175	0,3 bar
<input type="checkbox"/> from D.190	to D.	0,4 bar	<input type="checkbox"/> from D. 190	to D.	0,3 bar
STANDARD PACKING DESCRIPTION					
Polyethylene tubes + cardboard boxes		<input type="checkbox"/>	polyethylene bags		<input type="checkbox"/>
			in cardboard boxes		*