

Plastic Drum Product Data Sheet



Nominal Capacity:	25.0 USG	94.6 lit
Maximum Capacity:	25.6 USG	96.9 lit
Outage:	0.6 USG	2.3 lit
Outage %:	2.4 %	
Nominal O.D.:	20.8 in	528.3 mm
Bottom O.D.:	17.2 in	436.9 mm
Opening I.D.:	19.5 in	495.3 mm
Overall Height:	25.8 in	655.3 mm
Body Height:	23.3 in	591.8 mm
Taper Height:	12.6 in	320.0 mm
Nest Height:	10.6 in	269.2 mm
Chime Height:	0.38 in	4.7 mm
Total Weight:	10.1 lbs	4.6 kg
Body Weight:	7.2 lbs	3.3 kg
Min Wall Thickness:	0.090 in	2.2 mm
Export Cube:	5.79 cub. ft.	0.16 cub.m.
# Across, Std Trailer	4 drums	
Palletizing, Std	40 x 40, 25 drums per pallet	

Regulatory (US):	Test Report #:
UN 1H2/Y75/S	P-215

Regulatory (CAN):	Test Report #:
Not Applicable	

Construction:

Body:	Injection molded high density polyethylene
Cover:	Plastic, with or without gasket, plain or with 4" bung
Closing Ring:	Steel SLL or Plastic SLL

Note: Individual bills of materials may differ according to customer and regulatory requirements. Total weight of drum will vary based upon component combination specified.

Filling Temperature:


Maximum filling temperature 160°F. When filled at this maximum temperature, drums should be allowed to cool to ambient prior to stacking. Drums filled at elevated temperatures should be vented properly to prevent vacuum formation within the drum which can compromise stacking capability.

Stacking/Handling Recommendations:

Drums may be stacked 2 high (1+1) maximum with pallets between drums. Maximum top load on bottom drums should not exceed 200 lbs (90.7 kg) each. Pallets should be of good quality and properly sized full double faced construction which provide adequate support for plastic drums. Handle with parrotbeak, side grabber or sling.

Special Notes:

- 1) Drums are fully nestable without airlocking.
- 2) Recycle symbol embossed on bottom.

DISTRIBUTED BY:	REF NO.:
	DWG31031
DESCRIPTION: 25 Gallon Natural Plastic Dak Pak, with Natural Cover, 1-4 in fitting in middle with metal lever lock ring	

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.