

» TECHNICAL DATA

Capacity under lid:

- 63334: 19.57 L / 5.17 US gal.
- 63482: 19.63 L / 5.19 US gal.
- 63479: 19.26 L / 5.01 US gal.
- 60367: 19.56 L / 5.1 US gal.
- 63472: 19.56 L / 5.1 US gal.
- 63489: 19.75 L / 5.22 US gal.

Wall thickness:

- Pail: (0.088 in.)
- Lid 63334: (0.064 in.)
- Lid 63482: (0.072 in.)
- Lid 63479: (0.065 in.)
- Lid 60367: (0.065 in.)
- Lid 63472: (0.090 in.)
- Lid 63489: (0.064 in.)

Material: • Pail & Lid: HDPE

Thermal range: • -38°C (-36°F) to 82°C (180°F)

Standard color: • White or other colors upon request

Weight (approx.) without handle or gasket:

- Pail: (872 g) 30.76 oz
- Lid 63479: (244 g) 8.60 oz
- Lid 63344: (150 g) 5.29 oz
- Lid 60367: (184 g) 6.49 oz
- Lid 63482: (219 g) 7.73 oz
- Lid 63472: (358 g) 12.6 oz
- Lid 63489: (219 g) 7.73 oz

Handle: • Plastic / metal (with plastic grip)

» TOP LOADING RESISTANCE

209 kg (460 lbs) at 23°C / 73°F, 30 days. Product temperature when filling pails and warehouse temperature will affect pail performance. IPL recommends to make necessary testing prior to full production.

» CLOSING INSTRUCTION

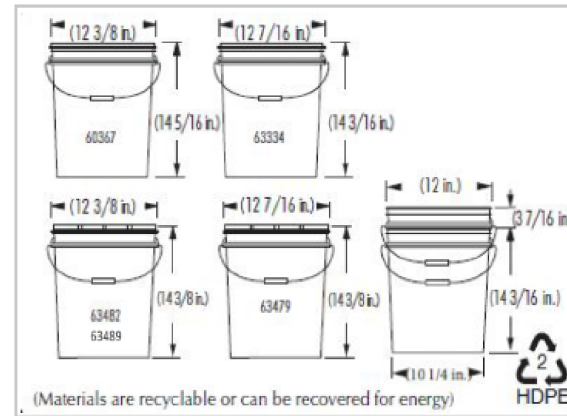
TO CLOSE: Align lid at the break tab first, then press and snap all around while releasing air by pressing the center of the lid to burp container. A pail closing roller or mobile plate device can be used. If using an automated closing device, use proper lid air removing system.

» WAREHOUSING OF EMPTY PAILS

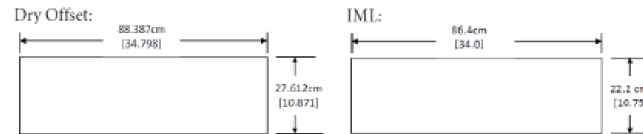
Two pallets high in warehousing

» RECOMMENDATIONS

- Do not exceed pallet edges with pails
- Staggered pattern is recommended for greater stability
- Double faced pallets with close together boards on both sides are recommended for best results
- To improve stability, release air from pail when putting the lid
- Stretch wrapping machine tension should be adjusted to pail
- Use slip-sheet to improve pails stability if necessary

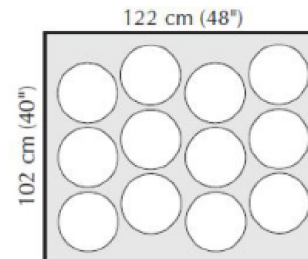


» PRINTING (Dry Offset & IML)




» PALLETIZATION OF FILLED PAILS

To determine the number of pails you can stack according to the product packed, divide the top loading resistance by the total weight of one filled pail. Take that number not rounded up and add the first unit.



12 pails per layer
Stacked pails recommendation:
3 pails high/ pallet

		30310 Emerald Valley Pkwy Glenwillow, OH 44139	
		PPC ITEM NUMBER: 51651	SKU: 01-05-048-00141
DRAWN BY: -	CHECKED BY: -	DATE: 11/26/2018	
DESCRIPTION: 5 Gal HDPE Black Open Head Pail		COLOR: -	
PART MATERIAL: -	VOLUME: -	WEIGHT: -	
DWG NO.: -	DWG SIZE: A	SHEET NO: 1 of 1	REV: -

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:

UNITS OF MEASURE: Inches

TOLERANCES: Specified in drawing