



**Scope:** This specification covers the description for the 20L 5gal with the 63mm (Crimp on) Tamper Evident Neck Finish, Closed Vent stem, with dust covered opening.

**Manufactured Via:**

Extrusion Blow Molding

**Container Code:**

SI13-63TEBLNVRPC

**Description:**

HDPE 13.5 Liter (3.5 gallon) Gerrican.  
 Integrated molded in handle.  
 Poker Chip Dust cover applied to opening.  
 U.N./DOT Certified for Packing Group II, and III Hazardous Chemicals.  
 U/N Rating: 3H1/Y1.8/100/XX  
 USA/+AA4824

**Material:**

High Density Polyethylene  
 Resin and color concentrate meet the requirements of the FDA as articles or components of articles intended for use in food contact as stated in the Code of Federal Regulations, Title 21.  
 Specific Compliance letters available upon request.

**Color:**

Royal Blue

**Tare Weight**

1000 Gr +/-25 Gr

**Nominal Dimensions:**

**Height** 10 5/8"  
**Length** 11"  
**Width** 10 5/8"

**Neck Finish:**

63mm Crimp on style

**Closure:**

Rieke FSII Flex Spout Closer (Crimp on)

**Closure Torque Spec.**


N/A

**Nominal capacity:**

13.5L / 3.5 Gal.

**Overflow Capacity:**

14.3 Liter / 3.7 Gal.

		30310 Emerald Valley Pkwy Glenwillow, OH 44139	
		PPC ITEM NUMBER: 81055	SKU: 01-05-079-00029
DRAWN BY: -	CHECKED BY: -	DATE: 2/25/2019	
DESCRIPTION: 20 L HDPE Tight Head Pail		COLOR: White	
PART MATERIAL: -	VOLUME: -	WEIGHT: -	
DWG NO.: -	DWG SIZE: A	SHEET NO: 1 of 1	REV: -

**PROPRIETARY AND CONFIDENTIAL**

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**UNLESS OTHERWISE SPECIFIED:**

UNITS OF MEASURE: Inches

TOLERANCES: Specified in drawing