



NOTES:  
 FOR SEAMING SPECS SEE STANDARD MS000-7-001  
 BOLD DIMENSIONS NEED TO BE ENTERED INTO SPC  
 \* GUIDE OR REFERENCE DIMENSIONS ONLY

CAN SIZE: 211 X 713		TABULATION VALUES	
AA	LITHO BODY BLANK LENGTH	<b>8.118±.001</b>	
BB	BODY BLANK HEIGHT	<b>7.937±.002</b>	H
CC	FLANGED CAN HEIGHT	<b>7.827±.006</b>	K
DD	OPEN END CAN HEIGHT	<b>7.812±.012</b>	
EE	RESTRIGHTENED HEIGHT*	7.867	
A	INSIDE CUP OPENING	1.000±.002	
B	OUTSIDE CUP OPENING	1.221±.005	
C	<b>CURL HEIGHT OVER DOUBLE SEAM</b>	<b>.798±.010</b>	
D	<b>HEIGHT OVER DOUBLE SEAM</b>	<b>7.792±.010</b>	
E	<b>FACTORY FINISHED CAN HEIGHT</b>	<b>8.590±.020</b>	
F	<b>HEIGHT BETWEEN DOUBLE SEAM</b>	<b>7.512_MIN</b>	
FF	FLANGE WIDTH	<b>.096±.005</b>	
G	CURL THICKNESS	<b>.130±.005</b>	
	BODY HOOK	<b>.080±.008</b>	Z
	OVERLAP	<b>.045_MIN</b>	
	<b>COVER HOOK</b>	<b>.080±.008</b>	
	<b>PLUG DIAMETER</b>	<b>2.571±.002</b>	
	<b>O.D. OVER DOUBLE SEAM</b>	<b>2.700±.010</b>	
	CHUCK DIAMETER	2.364±.006	
	CHUCK LIP	.160±.006	
	1ST OP. ROLL GROOVE	A-12002W	
	2ND OP. ROLL GROOVE	A-12183	
	<b>SEAM TIGHTNESS</b>	<b>85-100%</b>	
	<b>LIQUID STRIPE WEIGHT</b>	<b>14.6±3.6</b>	
	BODY BASE WEIGHT	73#/75#	
	TOP BASE WEIGHT	123#/128#/135#	
	BOTTOM BASE WEIGHT	118#/135#	
	<b>BODY BLANK SQUARENESS</b>	<b>.003 MAX</b>	
	<b>WELD OVERLAP</b>	<b>.018-.026</b>	

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PPC ITEM NUMBER: 40155 SKU: 02-21-001-00159

DRAWN BY: - CHECKED BY: - DATE: 10/31/2018

DESCRIPTION: 211 mm X 413 mm Aerosol Can COLOR: -

PART MATERIAL: Tin VOLUME: - WEIGHT: -

DWG NO.: - DWG SIZE: A SHEET NO: 1 of 1 REV: -

**PROPRIETARY AND CONFIDENTIAL**

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**UNLESS OTHERWISE SPECIFIED:**

UNITS OF MEASURE: Inches

TOLERANCES: Specified in drawing