


NOTES:
 FOR SEAMING SPECS SEE STANDARD MS000-7-001
 BOLD DIMENSIONS NEED TO BE ENTERED INTO SPC
 * GUIDE OR REFERENCE DIMENSIONS ONLY

CAN SIZE: 211 X 713		TABULATION VALUES			
AA	LITHO BODY BLANK LENGTH	8.118±.001		COVER HOOK	.080±.008
BB	BODY BLANK HEIGHT	7.937±.002	H	PLUG DIAMETER	2.571±.002
CC	FLANGED CAN HEIGHT	7.827±.006	K	O.D. OVER DOUBLE SEAM	2.700±.010
DD	OPEN END CAN HEIGHT	7.812±.012		CHUCK DIAMETER	2.364±.006
EE	RESTRIGHTENED HEIGHT*	7.867		CHUCK LIP	.160±.006
A	INSIDE CUP OPENING	1.000±.002		1ST OP. ROLL GROOVE	A-12002W
B	OUTSIDE CUP OPENING	1.221±.005		2ND OP. ROLL GROOVE	A-12183
C	CURL HEIGHT OVER DOUBLE SEAM	.798±.010		SEAM TIGHTNESS	85-100%
D	HEIGHT OVER DOUBLE SEAM	7.792±.010		LIQUID STRIPE WEIGHT	14.6±3.6
E	FACTORY FINISHED CAN HEIGHT	8.590±.020		BODY BASE WEIGHT	73#/75#
F	HEIGHT BETWEEN DOUBLE SEAM	7.512_MIN		TOP BASE WEIGHT	123#/128#/135#
FF	FLANGE WIDTH	.096±.005		BOTTOM BASE WEIGHT	118#/135#
G	CURL THICKNESS	.130±.005		BODY BLANK SQUARENESS	.003 MAX
	BODY HOOK	.080±.008	Z	WELD OVERLAP	.018-.026
	OVERLAP	.045_MIN			

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 Glenwillow, OH 44139

PPC ITEM NUMBER: 40154 SKU: 02-21-001-00168
 DRAWN BY: - CHECKED BY: - DATE: 10/31/2018

DESCRIPTION: 211 mm X 713 mm Aerosol Can COLOR: -
 PART MATERIAL: Tin VOLUME: - WEIGHT: -
 DWG NO.: - DWG SIZE: A SHEET NO: 1 of 1 REV: -

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UNLESS OTHERWISE SPECIFIED:
 UNITS OF MEASURE: Inches
 TOLERANCES: Specified in drawing