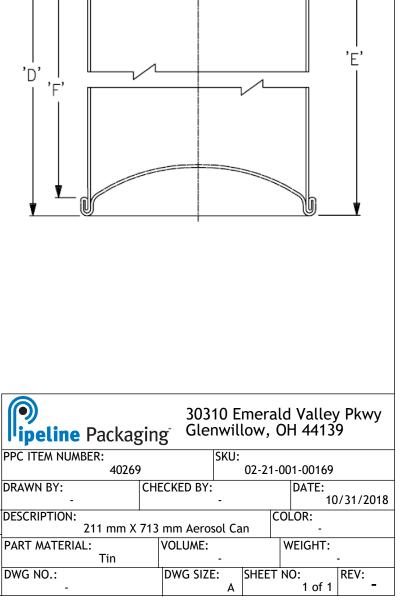


CAN	SIZE: 211 X 713	TABULATIO	ON VAL	.UES	
M	LITHO BODY BLANK LENGTH	8.118±.001		COVER HOOK	.080±.008
88	BODY BLANK HEIGHT	7.937±.002	Н	PLUG DIAMETER	2.571±.002
8	Flanged can height	7.827±.006	K	O.D. OVER DOUBLE SEAM	2.700±.010
DD	OPEN END CAN HEIGHT	7.812±.012		CHUCK DIAMETER	2.364±.006
EE	RESTRAIGHTENED HEIGHT*	7.867		CHUCK LIP	.160±.006
Α	INSIDE CUP OPENING	1.000±.002		1ST OP. ROLL GROOVE	A-12002W
В	OUTSIDE CUP OPENING	1.221±.005		2ND OP. ROLL GROOVE	A-12183
С	CURL HEIGHT OVER DOUBLE SEAM	.798±.010		SEAM TIGHTNESS	85-100%
D	HEIGHT OVER DOUBLE SEAM	7.792±.010		LIQUID STRIPE WEIGHT	14.6±3.6
Ε	FACTORY FINISHED CAN HEIGHT	8.590±.020		BODY BASE WEIGHT	73#/75#
F	HEIGHT BETWEEN DOUBLE SEAM	7.512_MIN		TOP BASE WEIGHT	123#/128#/135#
FF	Flange width	.096±.005		BOTTOM BASE WEIGHT	118#/135#
G	CURL THICKNESS	.130±.005		BODY BLANK SQUARENESS	.003 MAX
	BODY HOOK	.080±.008	Z	WELD OVERLAP	.018026
	OVERLAP	.045 MIN	<del>                                     </del>		

en end can height	7.812±.012		CHUCK DIAMETER	2.364±.006	
TRAIGHTENED HEIGHT*	7.867		CHUCK LIP	.160±.006	
ISIDE CUP OPENING	1.000±.002		1ST OP. ROLL GROOVE	A-12002W	
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BODY HOOK	.080±.008	Z	WELD OVERLAP	.018026	
OVERLAP	.045_MIN				
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## **UNLESS OTHERWISE SPECIFIED:**

UNITS OF MEASURE: Inches

**TOLERANCES:** Specified in drawing