


CÓDIGO (CODE): 603700-18		CÓDIGO CLIENTE (CUSTOMER CODE): -		ELABORADO POR (ELABORATED BY): Manuel FÉLIX		REVISADO POR (REVISED BY): Iván GARCÍA		APROBADO POR (APPROVED BY): José RAMOS	
DESCRIPCIÓN: (DESCRIPTION)		603X700 INTERIOR DORADO / EXTERIOR TRANSPARENTE (GOLD INTERIOR / TRANSPARENT EXTERIOR)							
USO: (USE)		INDUSTRIAL (INDUSTRIAL)							
ESPECIFICACIÓN DEL PRODUCTO (PRODUCT SPECIFICATION):									
MATERIAL (MATERIAL):									
ACERO (STEEL):		CUERPO (CAN)		FONDO (END)		MATERIALES UTILIZADOS CUMPLEN CON LAS NORMAS UNE-EN 10202 Y ASTM A-623. LAS CARACTERÍSTICAS Y TOLERANCIAS ESTAN BASADAS EN DICHAS NORMAS (MATERIALS USED COMPLIES WITH UNE-EN 10202 AND ASTM A-623 STANDARDS. CHARACTERISTICS AND TOLERANCES ARE BASED ON THIS STANDARDS) INTERIOR VARNISHS COMPLIES WITH			
		TIPO MR (MR TYPE)							
ESPESOR (THICKNESS):		0.27 mm +5% -8% (97 lbs/BB)		0.27 mm +5% -8% (97 lbs/BB)					
TEMPLE (TEMPER):		T4		T4					
RECUBRIMIENTO (COATING):		ELECTROLYTIC TIN PLATE E28/25 (E11)							
BARNIZADO (COATING):									
INTERIOR (INTERIOR):		CUERPO (CAN)		FONDO (END)		BARNICES INTERIORES CUMPLEN CON LA NORMA FDA 21 CFR 175.300 (INTERIOR VARNISH COMPLIANT WITH FDA 21 CFR 175.300)			
		UNA PASADA DE BARNIZ EPOXIFENOLICO DORADO (ONE COAT OF GOLD EPOXY PHENOLIC VARNISH)							
EXTERIOR (EXTERIOR):		UNA PASADA DE BARNIZ EPOXI TRANSPARENTE (ONE COAT OF TRANSPARENT EPOXY VARNISH)							
DIMENSIONES (DIMENSIONS):									
A	ALTURA TERMINADA (CAN HEIGHT)	177.04 ± 0.51 mm (6.970 ± 0.020 in)							
B	ANCHO DE PESTAÑA (FLANGE)	2.90 ± 0.20 mm (0.114 ± 0.008 in)							
C	ESPESOR DE CIERRE (SEAM THICKNESS)	1.42 ± 0.20 mm (0.056 ± 0.008 in)							
D	LARGO DE CIERRE (SEAM LENGTH)	3.10 ± 0.15 mm (0.122 ± 0.006 in)							
E	PROFUNDIDAD (COUNTERSINK)	3.25 ± 0.30 mm (0.128 ± 0.012 in)							
F	GANCHO DE FONDO (END HOOK)	2.03 ± 0.20 mm (0.080 ± 0.008 in)							
G	GANCHO DE CUERPO (BODY HOOK)	2.03 ± 0.20 mm (0.080 ± 0.008 in)							
H	TRASLAPE (OVERLAP)	1.10 mm MINIMO (0.043 in MINIMUM)							
-	PLANCHADO (PRESSING)	90% MIN							
-	CONDUCTIVIDAD ELÉCTRICA (ELECTRIC CONDUCTIVITY)	NO APLICA							
NOTAS (NOTES):									
<p>EL PRODUCTO NO SE DEBE MOJAR. LAS BODEGAS DEBEN SER VENTILADAS; EL TIEMPO DE CONTACTO CON EL AGUA DEBE SER EL MENOR POSIBLE Y DEBERÁ FINALIZAR EL PROCESO LIMPIO Y SECO. CADA FABRICANTE DEL PRODUCTO A ENVASAR TIENE SU PROPIA FORMULACIÓN, POR TANTO DEBERÁ REALIZAR SU PROCESO DE VALIDACIÓN, GARANTIZANDO QUE EL ENVASE CUMPLE CON LOS REQUISITOS PARA ENVASAR SU PRODUCTO.</p> <p>THE PRODUCT MUST NOT WET. WAREHOUSES SHOULD BE VENTILATED, THE CONTACT TIME WITH THE WATER SHOULD BE AS SHORT AS POSSIBLE AND SHOULD COMPLETE THE PROCESS CLEAN AND DRY. EACH MANUFACTURER HAS PRODUCT FOR PACKAGING THEIR OWN FORMULATION, SO MUST MAKE ITS VALIDATION PROCESS, ENSURING THAT THE CONTAINER ELIGIBLE FOR YOUR PRODUCT PACKAGING.</p>									

 30310 Emerald Valley Pkwy
Glenwillow, OH 44139

PPC ITEM NUMBER: 42027 SKU: 02-21-030-00176

DRAWN BY: - CHECKED BY: - DATE: 10/31/2018

DESCRIPTION: 603 mm X 700 mm Food Can COLOR: -

PART MATERIAL: - VOLUME: - WEIGHT: -

DWG NO.: - DWG SIZE: A SHEET NO: 1 of 3 REV: -

PROPRIETARY AND CONFIDENTIAL


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PIPELINE PACKAGING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PIPELINE PACKAGING IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:

UNITS OF MEASURE: Inches

TOLERANCES: Specified in drawing

CÓDIGO (CODE): 0603FO-21 0603FO-22	CÓDIGO CLIENTE (CUSTOMER CODE): -	PROVEEDOR (SUPPLIER): FEPESA	ELABORADO POR: (ELABORATED BY) Manuel FÉLIX	REVISADO POR: (REVISED BY) Iván GARCÍA	APROBADO POR: (APPROVED BY) José RAMOS
DESCRIPCIÓN: (DESCRIPTION)	603X700 INTERIOR DORADO / EXTERIOR TRANSPARENTE (GOLD INTERIOR / TRANSPARENT EXTERIOR)				
USO: (USE)	INDUSTRIAL (INDUSTRIAL)				
ESPECIFICACION DEL PRODUCTO (PRODUCT SPECIFICATION):					
MATERIAL (MATERIAL):					
ACERO (STEEL):	MR		MATERIALES UTILIZADOS CUMPLEN CON LAS NORMAS UNE-EN 10202 Y ASTM A-623. LAS CARACTERISTICAS Y TOLERANCIAS ESTAN BASADAS EN DICHAS NORMAS (MATERIALS USED COMPLIES WITH UNE-EN 10202 AND ASTM A-623 STANDARDS. CHARACTERISTICS AND TOLERANCES ARE BASED ON THIS STANDARDS)		
ESPESOR (THICKNESS):	0.27 mm +5% -8% (97 lbs/BB)				
TEMPLE (TEMPER):	T4				
RECUBRIMIENTO (COATING):	ELECTROLYTIC TIN PLATE E25/25 (E11)				
BARNIZADO (COATING):					
INTERIOR (INTERIOR):	UNA PASADA DE BARNIZ EPOXIFENOLICO DORADO (ONE COAT OF GOLD EPOXY PHENOLIC VARNISH)		BARNICES INTERIORES CUMPLEN CON LA NORMA FDA 21 CFR 175.300 (INTERIOR VARNISH COMPLIANT WITH FDA 21 CFR 175.300)		
EXTERIOR (EXTERIOR):	UNA PASADA DE BARNIZ EPOXI TRANSPARENTE (ONE COAT OF TRANSPARENT EPOXY VARNISH)				
COMPUESTO SELLADOR (SEALING COMPOUND)					
COMPUESTO SELLADOR LATEX BASE AGUA (LATEX BASED SEALING COMPOUND)			CUMPLE CON FDA 21 CFR 175.300 (COMPLIANT WITH FDA 21 CFR 175.300)		
DIMENSIONES (DIMENSIONS)					
A	DIÁMETRO DE TAPA (OUTSIDE CURL DIAMETER)	163.85 ± 0.20 mm (6.451 ± 0.008 in)			
B	PROFUNDIDAD (COUNTERSINK)	3.00 ± 0.10 mm (0.118 ± 0.004 in)			
C	ANCHO DE CANAL (CURL OPENING)	3.58 mm MINIMO (0.141 in MINIMUM)			
D	ALTURA DE PESTAÑA (CURL HEIGHT)	2.10 ± 0.10 mm (0.083 ± 0.004 in)			
TAPAS EN DOS PULGADAS (ENDS IN TWO INCHES)		24 ± 1 UDS			
CONDUCTIVIDAD ELECTRICA ELECTRICAL CONDUCTIVITY)		25 mA			


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DATE: 10/31/2018	

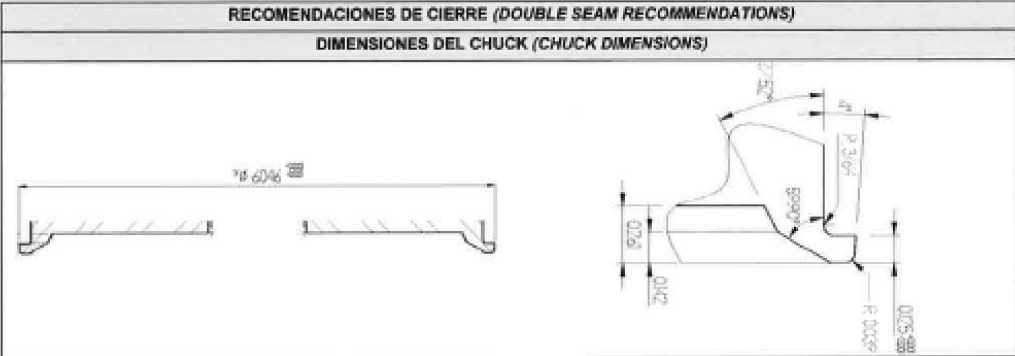
DESCRIPTION: 603 mm X 700 mm Food Can	COLOR: -
PART MATERIAL: -	VOLUME: -
DWG NO.: -	WEIGHT: -
DWG SIZE: A	SHEET NO: 2 of 3
REV: -	

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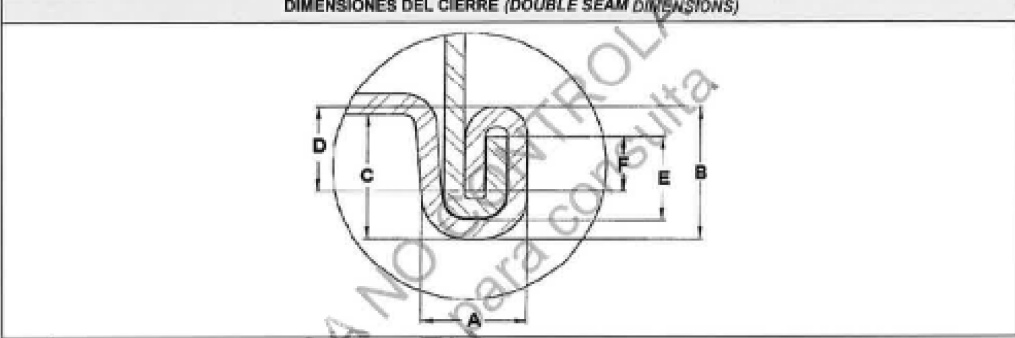
UNLESS OTHERWISE SPECIFIED:

UNITS OF MEASURE: Inches
TOLERANCES: Specified in drawing



PERFILES DE CARRETIILLAS RECOMENDADOS (ROLLS PROFILES RECOMMENDED)

1RA OPERACIÓN (1ST OPERATION): R11 2DA OPERACIÓN (2ND OPERATION): S15



A	ESPESOR DE CIERRE (THICKNESS SEAM):	SEGÚN ESPESOR DE CUERPO (AS THICKNESS BODY)
B	LARGO DE CIERRE (LENGTH SEAM):	3.10 ± 0.15 mm (0.122 ± 0.006 in)
C	PROFUNDIDAD (COUNTERSINK DEEP):	3.25 ± 0.30 mm (0.128 ± 0.012 in)
D	GANCHO DE TAPA (COVER HOOK):	2.03 ± 0.20 mm (0.080 ± 0.008 in)
E	GANCHO DE CUERPO (BODY HOOK):	2.03 ± 0.20 mm (0.080 ± 0.008 in)
F	TRASLAPE (OVERLAP):	1.10 mm MÍNIMO (0.043 in MÍNIMUM)
%	ARRUGAS (WRINKLES):	10% MAX

NOTAS (NOTES):

EL PRODUCTO NO SE DEBE MOJAR, LAS BODEGAS DEBEN SER VENTILADAS, EL TIEMPO DE CONTACTO CON EL AGUA DEBE SER EL MENOR POSIBLE Y DEBERA FINALIZAR EL PROCESO LIMPIO Y SECO. CADA FABRICANTE DEL PRODUCTO A ENVASAR TIENE SU PROPIA FORMULACION, POR TANTO DEBERA REALIZAR SU PROCESO DE VALIDACION, GARANTIZANDO QUE EL ENVASE CUMPLE CON LOS REQUISITOS PARA ENVASAR SU PRODUCTO.
 THE PRODUCT MUST NOT WET, WAREHOUSES SHOULD BE VENTILATED, THE CONTACT TIME WITH THE WATER SHOULD BE AS SHORT AS POSSIBLE AND SHOULD COMPLETE THE PROCESS CLEAN AND DRY. EACH MANUFACTURER HAS PRODUCT FOR PACKAGING THEIR OWN FORMULATION, SO MUST MAKE ITS VALIDATION PROCESS, ENSURING THAT THE CONTAINER ELIGIBLE FOR YOUR PRODUCT PACKAGING.



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PPC Item Number: 42027 SKU: 02-21-030-00176
 DRAWN BY: CHECKED BY: DATE: 10/31/2018

DESCRIPTION: 603 mm X 700 mm Food Can COLOR: -

PART MATERIAL: VOLUME: WEIGHT: -

DWG NO.: DWG SIZE: A SHEET NO: 3 of 3 REV: -

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