



DESCRIPTION: Round steel can with a welded side seam and a multiple friction closure.

DIAMETER:

NOMINAL:..... 6 5/8"
 ACTUAL:..... 6.612" ± .010" (167.96 mm)

HEIGHT:

NOMINAL:..... 9 1/2"
 ACTUAL:..... 9.50" ± .062" (241.30 mm)

CAPACITY: 164 Fluid ounces to the bottom of the ring (4.85 liters)

WEIGHT:

Can: 10.53 oz. (298.58 grams) ± 8%
 Plug: 1.94 oz. (55.06 grams) ± 8%

"COMPOSITION"

TYPE OF METAL:..... ELECTROLYTIC TIN COATED STEEL

TEMPER:

BODY:..... T-4 or DR8
 PLUG:..... T-2
 END:..... T-3 or T4
 RING:..... T-3

BASE WEIGHT:

BODY:..... 83#; Theoretical Thickness = .0091" (+.0005/- .0008)
 PLUG:..... 80#; Theoretical Thickness = .0088" (+.0004/- .0007)
 END:..... 75#; Theoretical Thickness = .0083" (+.0004/- .0007)
 RING:..... 88#; Theoretical Thickness = .0095" (+.0005/- .0008)

COMPOUND: Dewey and Almy (DAREX CMPD 9307)

SIDE SEAM: Welded (Soudronic- continuous spot weld)

"PACKAGING"

NAME OF CARTON:.....X610

DIMENSIONS OF CARTON:..... 33 1/2" X 20 1/2" X 20" Tall

WEIGHT OF CARTON:..... 23 Lbs.

QUANTITY PER CARTON:.....30 Cans

12 cartons per pallet or 360 cans. Each pallet measures 55" x 55" x 83" tall (including the wooden pallet). Each pallet weighs 276 lbs. (NOT including the wooden pallet).



Pipeline Packaging

30310 Emerald Valley Pkwy
 Glenwillow, OH 44139

PPC ITEM NUMBER: 42022		SKU: 02-21-054-00008
DRAWN BY: -	CHECKED BY: -	DATE: 10/31/2018

DESCRIPTION: 610 mm X 908 mm Paint Can		COLOR: -
PART MATERIAL: Tin	VOLUME: -	WEIGHT: -
DWG NO.: -	DWG SIZE: A	SHEET NO: 1 of 1
		REV: -

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:

UNITS OF MEASURE: Inches

TOLERANCES: Specified in drawing