

# 20 gal Open Head Kraft Fiber Drum

## CONFORMS WITH REGULATIONS

<b>NMFC:</b>	Item 291
<b>UN:</b>	1G/Y120/S

## NOMINAL DIMENSIONS

<b>Inside Diameter:</b>	15-1/2"
<b>Inside Height:</b>	24-5/8"
<b>Outside Height:</b>	25-5/8"
<b>Tare Weight (approx):</b>	9.3#
<b>Net Packing Weight:</b>	400#

## NOMINAL CAPACITY

<b>U.S. Gallons:</b>	20
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## CONSTRUCTION – (All thickness and weights reflect minimum requirements)

<b>Sidewall:</b>	Convolutely wound paperboard meeting or exceeding minimum thickness requirements of 900 PSI Mullen.		
<b>Sidewall Adhesive:</b>	Sodium Silicate Between Each Lamination		
<b>Lining:</b>	N/A		
<b>Barrier:</b>	N/A		
<b>Bottom:</b>	.220"/1100# PSI Heading (Thickness/Test)		
<b>Chime Band Top:</b>	Galvanized Steel	<b>Width:</b>	Standard
<b>Chime Band Bottom:</b>	Galvanized Steel	<b>Width:</b>	Standard
<b>Closure:</b>	Galvanized Steel		
<b>Cover Type:</b>	24 Ga Steel		
<b>Gasket:</b>	N/A		
<b>Fittings:</b>	N/A	<b>Diaphragm:</b>	N/A
<b>Additional Construction Information:</b>	N/A		

## TREATMENT

<b>Exterior Finish:</b>	Plain Kraft	<b>Paint or Skin Color:</b>	N/A
<b>Print:</b>	N/A		
<b>Print Color:</b>	N/A		
<b>Poly Bag:</b>	N/A	<b>Bag Option:</b>	N/A
<b>Misc. Treatments:</b>	N/A		

**Special Instructions:** N/A

## MARKINGS

<b>Mfg Certificate Stamp:</b>	400#
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**Pipeline Packaging™**

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<b>PPC Item Number:</b>		<b>SKU:</b>	
<b>DRAWN BY:</b> D. Grace	<b>CHECKED BY:</b> B. Ashinger	<b>DATE:</b> 4/12/2018	
<b>DESCRIPTION:</b>		<b>COLOR:</b>	
<b>PART MATERIAL:</b>	<b>VOLUME:</b>	<b>WEIGHT:</b>	
<b>DWG NO.:</b> -	<b>DWG SIZE:</b> A	<b>SHEET NO.:</b> 1 of 1	<b>REV.:</b> -

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UNLESS OTHERWISE SPECIFIED:  
UNITS OF MEASURE: Inches  
TOLERANCES: Specified in drawing