


25 gal Open Head Natural Plastic Drum

Product Specification Number: POX25X-XX-XX-XX-XX-XX		Product Name: O-25	
Regulatory Information: un 1H2/Y75/S (Test Report P215HS) un 1H2/Y75/S (Test Report P268HS)	Bill of Materials: Body: O-25, injection molded high density polyethylene (HDPE) Cover: Plain or with 4" bung, HDPE Lockband: Plastic or steel Sidelever Lockband	Product Illustration: 	
Nominal Capacity: 25.0 U.S. Gallons	Outage: 0.6 U.S. Gallons	Opening I.D.: 19.5 inches	Total Weight: 10.1 lbs.
Actual Capacity: 25.6 U.S. Gallons	Outage %: 2.4 %	Nominal O.D.: 20.8 inches	Body Weight: 7.2 lbs.
Export Cubes: 5.79 cu. ft.	Overall Height: 25.8 inches	Taper Height: 12.6 inches	Nesting Height: 10.6 inches
Min. Blocking Diameter: 17.2 inches	Body Height: 23.3 inches	Min. Wall Thickness: 0.125 inches	Chime Height: N/A inches
Special Notes: 1) Maximum filling temperature 150 F for all foods and other FDA regulated substances. 160 F for all non-foods and other substances that are not regulated by FDA. When filled at these recommended maximum filling temperatures drums should be allowed to cool to ambient prior to stacking. Drums filled at elevated temperatures should be vented properly to prevent vacuum formation within the drum which can compromise stacking capability. 2) Stack 2 high (1+1) maximum with pallets between drums. Maximum top load on bottom drums not to exceed 200 lbs. each. Pallets should be of good quality that provides adequate support for plastic drums. 3) Handle with parrotbeak, side grabber, and sling. 4) Drums are fully nestable without airlocking. 5) Recycle symbol embossed on bottom. 6) Compatibility with hazardous materials as listed in 49CFR are the responsibility of the filler. 7) When using steel lockband total weight is 11.8 lbs. 8) Test Report P215HS uses metal lockband and Test Report P268HS uses plastic lockband.			



Pipeline Packaging

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PPC ITEM NUMBER: 80218 SKU: 03-14-048-00037

DRAWN BY: - CHECKED BY: - DATE: 2/19/2019

DESCRIPTION: 25 Gal Open Head Plastic Drum COLOR: Natural

PART MATERIAL: - VOLUME: - WEIGHT: -

DWG NO.: - DWG SIZE: A SHEET NO: 1 of 1 REV: -

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:

UNITS OF MEASURE: Inches

TOLERANCES: Specified in drawing