


# 55 gal Open Head Nestable Blue Plastic Drum

<b>Product Specification Number:</b> PBT55X-XX-XX-XX-XX-XX		<b>Product Name:</b> <b>O-55BT</b>	
<b>Regulatory Information:</b>  un 1H2/Y140/S (Test Report P223)  un 1H2/Y185/S <sup>1</sup> un 1H2/Y170/S <sup>2</sup> un 1H2/Y140/S <sup>3</sup> (Test Reports P237, P226 and P223)	<b>Bill of Materials:</b>  <b>Body:</b> O-55BT, extrusion blow molded high molecular weight high density polyethylene (HMW-HDPE)  <b>Cover:</b> Plain, one 2" opening, or two 2" openings available, NPS bungs, HDPE. Vented bungs are available as an option. (NPS = National Pipe Straight thread)  <b>Lockband:</b> Side lever (SLL) or Bolt	<b>Product Illustration:</b> 	
<b>Nominal Capacity:</b> 55.0 U.S. Gallons	<b>Outage:</b> 0.9 U.S. Gallons	<b>Opening I.D.:</b> 22.0 inches	<b>Total Weight:</b> 22.2 lbs.
<b>Maximum Capacity:</b> 55.9 U.S. Gallons	<b>Outage %:</b> 1.6 %	<b>Nominal O.D.:</b> 23.8 inches	<b>Body Weight:</b> 17.5 lbs.
<b>Export Cubes:</b> 11.63 cu. ft.	<b>Overall Height:</b> 38.8 inches	<b>Taper Height:</b> 31.0 inches	<b>Nesting Height:</b> 6.7 inches
<b>Min. Blocking Diameter:</b> 19.7 inches	<b>Body Height:</b> 38.5 inches	<b>Min. Wall Thickness:</b> 0.135 inches	<b>Chime Height:</b> 0.530 inches
<b>Special Notes:</b>			
1) Maximum filling temperature 150 F for all foods and other FDA regulated substances. 160 F for all non-foods and other substances that are not regulated by FDA. When filled at these recommended maximum filling temperatures drums should be allowed to cool to ambient prior to stacking. Drums filled at elevated temperatures should be vented properly to prevent vacuum formation within the drum which can compromise stacking capability. 2) Stack 3 high (1+2) maximum with pallets between drums. Maximum top load on bottom drums not to exceed 600 lbs. each.		Can be stacked (1+1) on cover without slip sheet of plywood and no additional top load. Pallets should be of good quality that provides adequate support for plastic drums. 3) Handle with parrotbeak, side grabber, and sling. 4) Drums are fully nestable without airlocking. 5) Recycle symbol embossed on bottom. 6) Patent number 5,881,898 embossed on drum. 7) Compatibility with hazardous materials as listed in 49CFR are the responsibility of the filler. 8) Manufactured at the following locations: <sup>1</sup> Lockport <sup>2</sup> Houston <sup>3</sup> Mt. Sterling	



**Pipeline Packaging**

30310 Emerald Valley Pkwy  
Glenwillow, OH 44139

<b>PPC ITEM NUMBER:</b> 80222		<b>SKU:</b> 03-14-049-00009	
<b>DRAWN BY:</b> -	<b>CHECKED BY:</b> -	<b>DATE:</b> 2/20/2019	
<b>DESCRIPTION:</b> 55 Gal OH Nestable Plastic Drum		<b>COLOR:</b> Blue	
<b>PART MATERIAL:</b> -	<b>VOLUME:</b> -	<b>WEIGHT:</b> -	
<b>DWG NO.:</b> -	<b>DWG SIZE:</b> A	<b>SHEET NO:</b> 1 of 1	<b>REV:</b> -

**PROPRIETARY AND CONFIDENTIAL**

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PIPELINE PACKAGING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PIPELINE PACKAGING IS PROHIBITED.

**UNLESS OTHERWISE SPECIFIED:**

UNITS OF MEASURE: Inches

TOLERANCES: Specified in drawing