

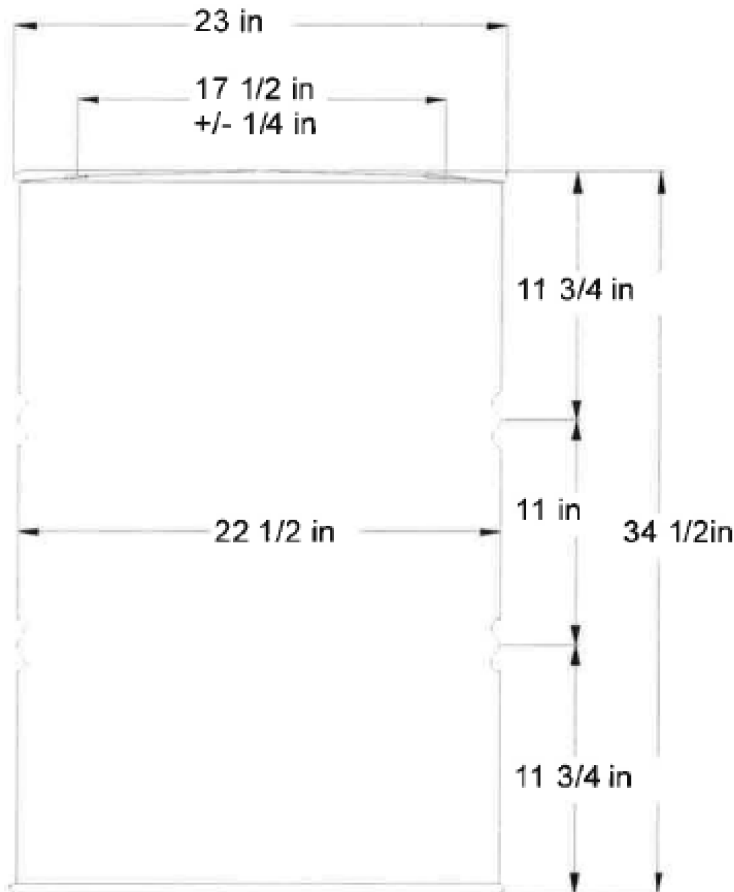
55 gal Tight Head Galvanized Steel Drum with 2" and 3/4" PE IRR Fittings

Material

Material shall be 1.1 mm G90 Galvanize steel with 1.5oz zinc average per sq ft both sides head and bottom with a 1.1 mm steel body. Steel may be greater than but may not be less than DOT designated thicknesses as follows:

Marked mm	Minimum thickness (in)
1.1	0.0425

Sheet steel thickness shall be measured at any point no less than 3/8 inch from the edge



Material (Continued)

There shall be two fittings, one 2 inch and one 3/4 inch.

Steel or nylon flanges and plugs.

Tolerances

Overall height:	34 1/8 inch
Height dimensions:	+/- 1/8 inch
All other dimensions:	+/- 1/16 inch
Swedge height:	7/16 inch
Diameter over rolling hoops	22 7/8 inches
Sheet size:	70 3/4" X 35-3/4"
Shell length:	34 11/16 inches

Shipping data

Drums that meet the requirements shall be in accordance with the following:

Volumetric capacity

Rated (marked) content:	55 gallons (208 l.)
Minimum content:	57.2 gallons
Maximum content:	57.75 gallons

Weight

Average weight:	42.2 pounds +/- 1 lb
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Ocean shipping cube

Tweed's Accurate:	10.715 cubic feet
Atlantic Westbound:	0.296032 cubic meters



Pipeline Packaging

30310 Emerald Valley Pkwy
Glenwillow, OH 44139

PPC ITEM NUMBER: 82863		SKU: 03-19-079-00155	
DRAWN BY: -	CHECKED BY: -	DATE: 3/12/2019	
DESCRIPTION: 55 Gal Tight Head Steel Drum		COLOR: Galvanized	
PART MATERIAL: -	VOLUME: -	WEIGHT: -	
DWG NO.: -	DWG SIZE: A	SHEET NO: 1 of 1	REV: -

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:

UNITS OF MEASURE: Inches

TOLERANCES: Specified in drawing