

PRODUCT SPECIFICATION SHEET

FORM #QAS-SPE Revised By: Diane Franz Approved By: DeWayne Utrup

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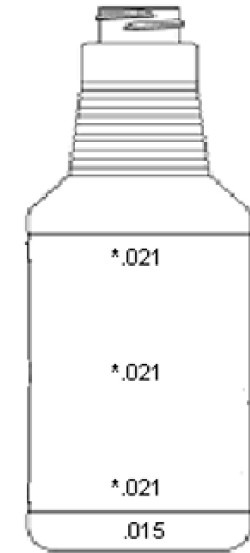
Creation Date:		Mold Part #	16DEC-28SPHu-04R*-028
PPI Part #	16D03	Cavity #'s	1-4
Customer	STOCK	# of Molds	4
Customer Part #		Neck Finish	28-SPH
Bottle Descr	16 DEC	T Dim	1.068-1.088
Color - W/W		E Dim	.974-.994
	CCWW867	I Dim	.828-.858
Color LDR %		H Dim	.478-.508
Resin	LT523501 or Equivalent	L Dim	0
Special		S-1 Dim	.125-.155
Weight/Grams	28 +/- 2	Ratchet	0
Flame Treat	Yes	Barrel	0
Label Name	Silkscreen	Inside I	0
		Dam Ring	0
Label Number		Upper Ratchet	0
H2O spots	No water spots allowed in the label panel. 10% other areas	Lower Ratchet	0
Box/Bag		L-1 H-dim	0
	B-5	L-2 H-dim	0
Bag liner		Shear Ring	1.004
Box Sealant	3 in H-taped top and bottom	Overall Height	7.67 +/- .06
Divider/pad		Over flow Capacity	534 ml +/-13 or 18.06 oz.
		DWN Pressure	20 lbs. min
Pack	192	Recipe #	16DEC-28SPHu-04RC-028
CS/Layer	4	Leak Detector	Valve Seal
CS/Stack	8 then 8 16/Stack	Size/probe	
		Best Cycle	
		Grams Color Per / 3 Min	
		#'s / 8 hrs. @ 90%	


SIDEWALL THICKNESS MINIMUM GUIDELINES

Allowable sidewall variance
.005 F2B and S2S

1/4 inch from
label protector
SW min. based on 90 samples gather over multiple runs

LABEL APPLIED




 30310 Emerald Valley Pkwy
 Glenwillow, OH 44139

PPC ITEM NUMBER: 65421 SKU: 04-05-015-00147

DRAWN BY: - CHECKED BY: - DATE: 6/5/2020

DESCRIPTION: 16 OZ_WHITE_HDPE_RING DECANTER_28-SPH_@192_28 GRAM

PART MATERIAL: - VOLUME: - WEIGHT: -

DWG NO.: - DWG SIZE: A SHEET NO: 1 of 1 REV: -

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:

UNITS OF MEASURE: Inches

 TOLERANCES: Specified in drawing