						PRODUCT #:	343205	5715000					
BOTTLE SPECIF				ICATIONS SHEET			4/7/	4/7/2017					
CUSTOMER :		customer name or STOCK CUSTOMER ITEM # :				REVISED FRO	м:						
	BOTTLE : 2 Ib. Oval-CLR 38-400MM												
	TEST PLANS USED:					P							
	NECK FINISH:	38-400MM											
	WEIGHT :	55 gm +/- 1 gm			BOX or TRAY : choose one	C860022	LINER / SLIPSHEET / BOGUS PAPER / ETC:	C971665					
	RESIN :	PET			BAG:	B number	STRAP: AMARRAR:	YES					
PCR:						S number	WRAP: ENVOLVER:	YES					
	COLOR :		CLEAR		-PACK:	10 lineas @ 5 b	bottles = 50 bottles otes = 50 botes						
	PREFORM #:		1155-3802			2 layers @ 50 bottles = 100 bottles 2 capas @ 50 botes = 100 botes							
	SURFACE TREAT:				UNIT:	Strap, shrink v	/rap with 4 straps 24 4x6).	. (					
	DROP TEST:				NECK ORIENTATION:	ALTERNATE ROW UP AND DOWN An Y ABAJO		100-1					
				adjust pack as needed	ed, i.e. spouts, caps, etc.								
		MEASUREMENT SPECIFICATIONS											
NECK FINISH: description, ie 38-400; DWG N					BO.		TLE DIMENSIONS ; DWG No.						
	TEST NAME	MINIMUM	TARGET	MAXIMUM	TEST NAME	MINIMUM	TARGET	MAXIMUM					
	" Т " DIM.	1.452	1.464	1.476	OA HEIGHT	6.897	6.927	6.957					
	" E " DIM.	1.358	1.370	1.382	s/s w :	3.978	4.008	4.038					
	" Н " DIM.	0.404	0.414	0.424	F/B W:	2.356	2.386	2.416					
	" S " DIM.		0.046		OVERFLOW ml	654	667	680					
	" I " DIM.		1.179		FILL LINE								
					OVERFLOW OZS								
					WALL THICKNESS								
					WALL THICKNESS								
					add / delete tests as ne	eded for bottle	used						
							<b>peline</b> Pa	-	g Gler	nwillo	nerald w, OH	Valley 4413	y Pkwy 9
						PPC		SKU: ∩₄	4-10-034	1-00113			
						68046 DRAWN BY: CHEC			ECKED BY:			DATE:	
							-			-		3/	/20/2019
PROPRIETARY AND CONFIDENTIAL					ERWISE SPECIFIE		T Bottle		COLO	-			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PIPELINE PACKAGING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PIPELINE PACKAGING IS PROHIBITED.			1   01	UNITS OF MEASURE: Inches			PART MATERIAL: VC			-		EIGHT:	-
				ERANCES: Spe	ecified in drawing	DWG NO.:			DWG SIZE	E: SH	HEET NO	): 1 of 1	REV: