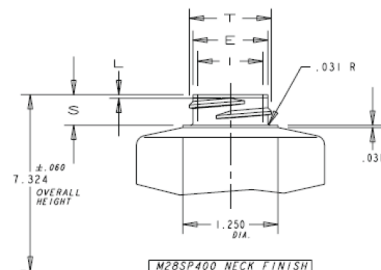
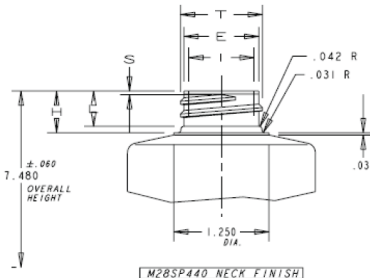
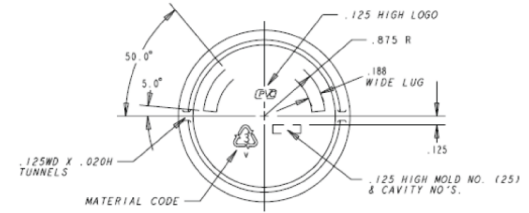
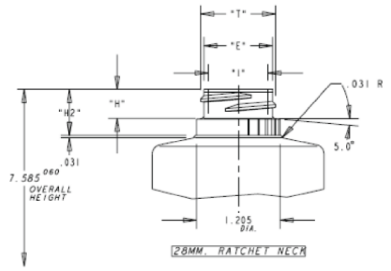
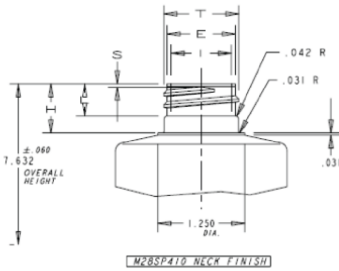
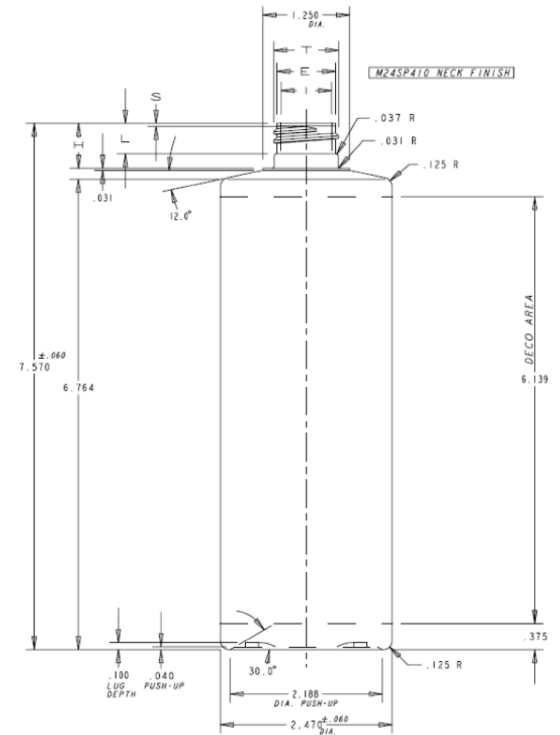
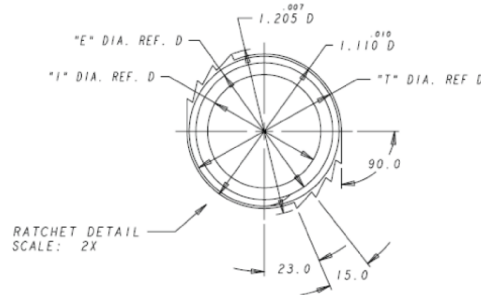
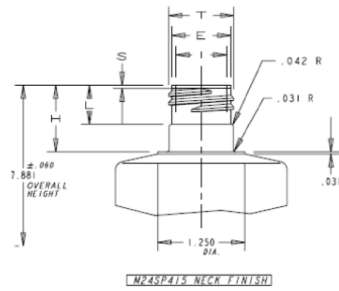


NECK FINISH	BOTTLE WEIGHT (±1.5GR.)	OVERFLOW CAPACITY (±1.0CC.)	BOTTLE WEIGHT (±1.5GR.) ***	OVERFLOW CAPACITY (±1.0CC.) ***	"T" DIA	"E" DIA	"H" DIM	"S" DIM	"L" MIN	"I" DIA	
M24SP410	32.7	34.0	513.0	38.0-40.0	508.0	.940 .924	.856 .840	.661 .631	.061 .031	.437	.516 MIN
M24SP415	34.0	35.3	512.0			.940 .924	.856 .840	.972 .942	.061 .031	.561	.516 MIN
M28SP400	31.6	32.9	511.0	35.0 38.0	510.0 508.0	1.088 1.068	.994 .974	.445 .415	.061 .031		.614 MIN
M28SP410	33.0	34.3	514.0	38.0-40.0	511.0	1.088 1.068	.994 .974	.723 .693	.061 .031	.463	.614 MIN
M28SP440	36.0	37.3	512.0			1.088 1.068	.994 .974	.561 .531	.061 .031	.423	.845 .835
28MM RATCHET	33.0	34.3	516.0	38.0	513.0	1.088 1.068	.991 .971	.436 .406	.061 .031		.860 .712

BODY DIMENSIONAL TOLERANCES (EXCEPT AS NOTED)		
DIMENSION (INCHES)	TOLERANCE	
	NEIGH	POOR & BETT
LESS THAN 1.000	.030	.030
1.000 AND LESS THAN 2.000	.030	.050
2.000 AND LESS THAN 4.000	.050	.060
4.000 AND LESS THAN 6.000	.050	.080
6.000 AND LESS THAN 8.000	.060	.090
8.000 AND LESS THAN 10.000	.060	.110
10.000 AND LESS THAN 12.000	.080	.120
12.000 AND LESS THAN 15.000	.090	.150
15.000 AND LESS THAN 18.000	.110	.150



ipipeline Packaging 30310 Emerald Valley Pkwy
Glenwillow, OH 44139

PPC ITEM NUMBER: 68004 SKU: 04-18-021-00174

DRAWN BY: - CHECKED BY: - DATE: 2/12/2019

DESCRIPTION: 16 oz Cylinder PVC Bottle COLOR: -

PART MATERIAL: - VOLUME: - WEIGHT: -

DWG NO.: - DWG SIZE: A SHEET NO: 1 of 1 REV: -

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UNLESS OTHERWISE SPECIFIED:
UNITS OF MEASURE: Inches
TOLERANCES: Specified in drawing