

**PRODUCT SPECIFICATION  
VUN SK 24/12 CR-3 AF**

<b>PRODUCT:</b>	VUN SK 24/12 CR-3 AF: This is a two piece child resistant closure, plastic injected molded fitment consisting of a spout (UT) and a screw cap (SK).
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<b>DESCRIPTION:</b>	<b>Product Code:</b> 53525: White W10 SK, natural UT. 53542: Red R28 SK, natural UT 53552: Black BK7 SK, natural UT 53584: Yellow Y6 SK, natural UT
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<b>RAW MATERIALS:</b>	<b>Screw cap (SK): Ineos HDPE T50-500-196</b>  <b>Color master batches:</b> White, W10, Clariant 01EHD-580, @ 1% LDR Red, R28, PolyOne CC10146593 @ 1% LDR Black BK7, Clariant PE94720802 @ 1% LDR Yellow Y6, Clariant 03EHD-1236 @ 1% LDR  <b>Spout (UT): DOW LDPE 503A</b>
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<b>WEIGHT:</b>	Combined weight: 6.1 g
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<b>DIMENSIONAL:</b>	Drawing No: ENG-00-019014 d
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<b>NECK FINISH:</b>	Beisap Finish Drawing: ENC-00-004987 a
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<b>PACKAGING:</b>	BERICAP Corrugated box with no polyethylene bags inside. Number of closures per box: 2000 Pallet Size: 40" x 48" x 5" # of tier per pallet: 3 # of carton per tier: 6 # of carton per pallet: 18 # of closure per pallet: 36,000
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<b>CHARACTERISTICS:</b>	<ul style="list-style-type: none"> <li>Two piece closure with child resistant feature</li> </ul>
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<b>PRODUCT USAGE:</b>	<b>Closure Application and Removal:</b> <ul style="list-style-type: none"> <li>Insertion Force: 490.33 N (110.23 lb) to 735.49 N (165.34 lb)</li> <li>Membrane Force: 55 N (12.36 lb) to 80 N (17.98 lb)</li> </ul> <b>Closure Storage:</b> <ul style="list-style-type: none"> <li>In a dry area</li> <li>Temperature: 20° C to 38° C. (68° C to 100° F)</li> <li>Stacking carton: maximum of 2 pallets high</li> <li>Optimum performance period: use within 12 months of manufacture.</li> </ul>
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 <b>Pipeline Packaging</b>	30310 Emerald Valley Pkwy Glenwillow, OH 44139	
	PPC ITEM NUMBER: 99077	SKU: 05-16-052-00116
DRAWN BY: -	CHECKED BY: -	DATE: 3/20/2019

**PROPRIETARY AND CONFIDENTIAL**

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**UNLESS OTHERWISE SPECIFIED:**

UNITS OF MEASURE: Inches

TOLERANCES: Specified in drawing

<b>DESCRIPTION:</b> 24mm Overcap PP Closure		<b>COLOR:</b> -	
<b>PART MATERIAL:</b> -	<b>VOLUME:</b> -	<b>WEIGHT:</b> -	
<b>DWG NO.:</b> -	<b>DWG SIZE:</b> A	<b>SHEET NO:</b> 1 of 1	<b>REV:</b> -