A   A

∅ MAX OD

OAH

H

∅ E

∅ T

SECTION A-A
SCALE 1 : 1

STATIC TORQUE RECOMMENDATION
17-26 in-lbs
THIS REQUIREMENT MAY VARY DEPENDING
UPON BOTTLE MATERIAL, NECK FINISH, AND
CAPPING EQUIPMENT

Page 1 of 2

THREAD DETAIL INFORMATION
6 THREADS PER INCH, 0.167 PITCH

REFERENCE	TOLERANCE	DIMENSION	UNITS
E	±0.014 [0.36]	1.412 [35.86]	in [mm]
T	±0.012 [0.30]	1.498 [38.05]	in [mm]
H	±0.012 [0.30]	0.397 [10.08]	in [mm]
OD	Maximum	1.630 [41.40]	in [mm]
OAH	±0.006 [0.15]	0.554 [14.07]	in [mm]
PART WEIGHT	± 0.30	4.24	g
OPENING FORCE	± 3.20	6.00	lbf

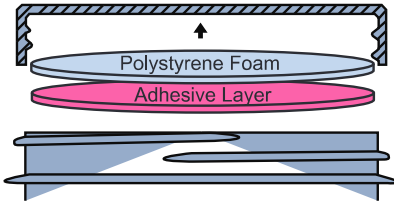DISTRIBUTED BY:

Pipeline Packaging

REF NO.:

DWG31518

DESCRIPTION:

38-400 Black PP Plastic Nutra Flapper Cap, PS113 Liner

Uni-Foam™
Technical Data Sheet

PS-113 (Pressure Sensitive)

Revision: PS-113-12022013

Product	PS-113 (Pressure Sensitive)
Scope	One piece uniform polystyrene foam coated on one side with a specially formulated torque-activated adhesive. (Not approved for use with wet products.)

Composition				
	Material	**Standard**	**Metric**	
	Polystyrene Foam	0.020"	0.508 mm	
	Adhesive Layer	0.002"	0.051 mm	

FDA Status: 21 CFR 177.1210	**Recommended Storage and Handling:** Refer to website
Drug Master File (DMF): 3948	**EU / EP Reg.:**
GTR Oxygen: 2290 cc/m².Day (ASTM D3985)	**MVTR:** 5.85 g/m².Day (ASTM F1249)
Print Location (if any):	

Selig materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

MSDS's are not required as Selig is not a chemical manufacturer or distributor and our products are 'articles' intended for food packaging per 29 CFR 1910.1200 (HazCom).

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DESCRIPTION:
38-400 Black PP Plastic Nutra Flapper Cap, PS113 Liner