

SECTION A-A
SCALE 3 : 2

.167 PITCH - 6 THREADS PER INCH
380° FULL DEPTH THREAD

REFERENCE	TOLERANCE	DIMENSION	UNITS
E	± 0.010 [0.25]	1.396 [35.46]	in [mm]
T	± 0.010 [0.25]	1.488 [37.80]	in [mm]
H (Seated)	REFERENCE	0.521 [13.23]	in [mm]
H (Inner)	± 0.008 [0.20]	0.388 [9.86]	in [mm]
OD	± 0.013 [0.33]	1.760 [44.70]	in [mm]
OAH	± 0.011 [0.28]	0.671 [17.04]	in [mm]
PART WEIGHT	± 0.7	7.1	g

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

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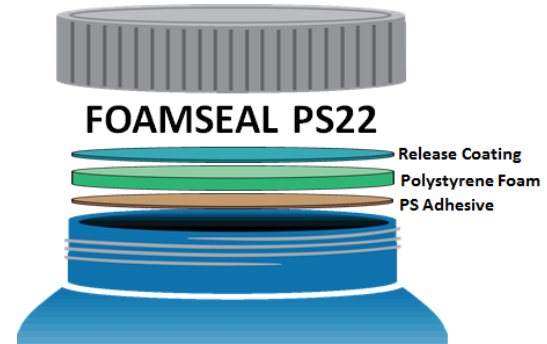
REF NO.:

DWG30418

DESCRIPTION:

38-400 White PP Child Resistant Cap with F217 & PS22 Printed Liner

- This data sheet describes FOAMSEAL PS22 products
- Designed with an EVA-based pressure sensitive (PS) adhesive coated on extruded foamed Polystyrene and a release coating on the back
- A seal is developed at room temperature by pressure only
- Available with custom or standard printing



Typical Product Attributes

Construction

Structure Polystyrene Foam with Release Coating / PS Adhesive	508 μm / 51 μm	0.020" / 0.002"
Thickness	559 $\mu\text{m} \pm 50 \mu\text{m}$	0.022" ± 0.002 "
Minimum Width	25,4 mm	1.0 inch
Width Tolerance	$\pm 1,6$ mm	$\pm 1/16$ inch

Properties

Sealing Properties	Designed to be used as an <i>innerseal</i> to seal solid products, such as dry foods and pharmaceuticals. This liner will provide a tight seal on both glass and plastic bottles. The sealability of this product is related to surrounding temperature, application torque and the age of the product especially when the pressure sensitive adhesive coating is exposed to air and light. Prospective users are urged to re-test for their specific application before use.
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Regulatory Compliance

FDA Compliance	21 CFR 175.125(b) (Pressure Sensitive Adhesives) 21 CFR 175.300 (Resinous and polymeric coatings)
Drug Master File (DMF)	1378
Other Compliances	USFDA Food Allergen Guidelines; California Proposition 65 labeling requirements; Limitations of heavy metals in packaging per CONEG & EU 94/62/EC, article 11

Original Date: 06/12/2009
Revised Date: 03/29/2011
Revision Number: 6
Revised by SR

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