




STEEL TIGHT HEAD DRUM (in accordance with DIN ISO 15750-2)			
Material:	ASTM A1008, CS Type B, Cold Rolled Sheet		
Description:	Longitudinal weld seam		
	Triple round seams at top and bottom		
	Two (2) W-Style Rolling Hoops		
	Suitable for container loading		
	Head designed for optimal drainability		
	Universal Seam Sealer #006HV		
External Paint:	Top:	Jet Black, RAL 9005	
	Body:	Jet Black, RAL 9005	
	Bottom:	Jet Black, RAL 9005	
Inner Drum Lining:	L-5X Red/Tan Phenolic		
UN Rating & Embossment:	UN1A1 / X1.8 / 300		
Inkjet:	Standard UN Mark, C-Panel		
Silk-Screen:	None		
BUNG CLOSURE SYSTEM (in accordance with DIN ISO 15750-3)			
Closures:	Type:	G3/4"	G2"
Flanges:	Type:	L-5X Red/Tan Phenolic Lined	L-5X Red/Tan Phenolic Lined
	Gasket:	EPDM	EPDM
Plugs:	Type:	Zinc Plated CR3	Zinc Plated CR3
	Gasket:	EPDM	EPDM
	Vented:	N/A	N/A
	Torque (lb-ft):	8 - 15	15 - 23
Cap Seals:	Type:	None	None
	Installed:	N/A	N/A
CHARACTERISTIC / DIMENSION	NOMINAL	TOLERANCE	LOADING REQUIREMENTS
Nominal Capacity (L):	216.5	N/A	Cardboard between layers. Use airbags to secure the load.
Thickness, Top / Body / Bottom (mm):	1.1 / 0.8 / 1.1	N/A	
Height, Overall (mm):	884	± 3	*NOTES
Diameter, Over Chime (mm):	585	+ 0 / - 2	
Diameter, Over Rolling Hoops (mm):	583	+ 2 / - 0	
Diameter, Inside (mm):	571.5	+ 1 / - 0.5	
Tare Weight (kg):	15.4	± 2.5 %	

*Technical information subject to change, all dimensions approximate

DISTRIBUTED BY:	REF NO.:
	DWG30195
DESCRIPTION:	
55 Gallon Black Steel TH Drum, Red Phenolic Lined	

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.