

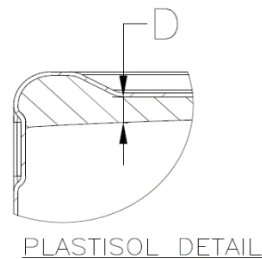
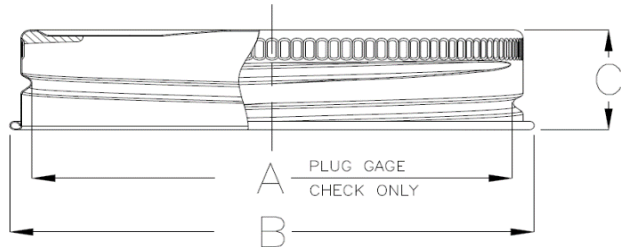
TECHNICAL DATA SHEET

Cap size: 70mm PLDS

Description: Plastisol Lined Deep Screw (PLDS) cap, with knurled panel 6A and a low-vac flip panel, made for sealing glass jars.

DIMENSIONS

Glass Finish:	GPI 450
A (Plug Dia.)	2.655/2.675"
B (Outside Dia.)	2.882/2.937"
C (Overall Height)	.601/.631"
D (Compound Thickness)	.027/.052"
Pull Down Max	10 in. Hg



Materials

Electrolytic tin plate or Tin free Steel

- Minimum Nominal Thickness: .0061" (55 lb.)

Interior Coating

- Food grade interior coating system specified according to product requirement. (FDA compliant)

Exterior Coating

- White, clear or gold base coat with over varnish as required
- Printing decoration according to customer specification.

Compound

- Food grade plastisol according to thermal process (pasteurization, hot fill and cool, dry seal, retort) and product type (oily and non-oily). (FDA compliant)

USE CONDITIONS

CROWN's current Operating Guidelines and SOP's form an integral part of the closure specification. No responsibility can be taken by CROWN if these instructions are not followed.

Note: Please contact CROWN for more information regarding: aggressive and high acid content products; recommended operating procedure for hand or dry application with and without thermal treatment.

	Yes	No	NOTES:
Pasteurization***	X*		1) * Consult CROWN Packaging Technology
Hot Fill***	X		2)
Retort***		X	3)

*** Note: Crown will recommend the compound and coating system but the customer must make the final decision.

PACKAGING

Carton		Pallet	
Size L x W x H (in)	20 x 11.5 x 16	Size L x W x H (in)	40 x 48 x 85
Caps Qty.	725	Cartons per pallet	40
Gross Weight (lb)	21.5	Caps per pallet	29,000

Note: Quantity of closures in cartons may vary dependent upon manufacturing plant. For confirmation, contact your CROWN representative. Alternative packing available.

Stacking: Cap cartons should not be stacked more than 2 pallets high

Storage conditions: Temperature range from 40 - 86°F (5 - 30°C) - relative humidity below 70%.

Closures should be used within 2 years of the manufacturing date on the carton (Deviation granted under Crown's approval).

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REF NO.:

DWG31297

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

DESCRIPTION:

70G Neck Finish Black Metal Screw Cap with Plastisol Liner and button