

TECHNICAL DATA SHEET

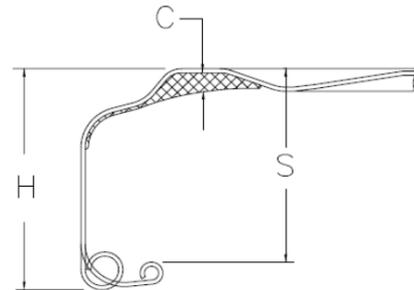
Cap size: 82mm Twist Cap (KA-82-S1 / S-1541)

Description: Twist cap with no flip panel, made for sealing glass jars containing food or juice.

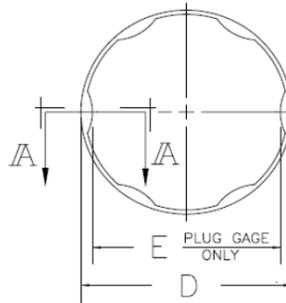
DIMENSIONS

Glass Finish: GPI 2040

D (Outside Dia.)	3.345/3.360"
E (Plug Dia.)	3.073/3.088"
H (Overall Height)	.410/.430"
C (Compound Thickness)	.022/.047"
S (Dist. To top of Lug)	.360/.380"



VIEW A-A



Materials

Electrolytic tin plate or Tin free steel

- Minimum Nominal Thickness: .0066"

Interior Coating

- Food grade interior coating system specified according to product requirement. (FDA compliant)

Exterior Coating

- White, clear or gold base coat with over varnish as required
- Printing decoration according to customer specification.

Compound

- Food grade plastisol according to thermal process (pasteurization, hot fill and cool, dry seal, retort) and product type (oily and non-oily). (FDA compliant)

	Yes	No	NOTES:
Pasteurization***	x		1) Can also be cold-filled
Hot Fill***	x		2)
Retort***		x	3)

***Note: Mfr will recommend the compound and coating system but the consumer must make the final decision.

PACKAGING

Carton		Pallet	
Size (in)	20 x 11.5 x 16	Size (in)	40 x 48
Caps Qty.	750	Cartons per pallet	40
Gross Weight	24.0 lbs.	Caps per pallet	30000

Note: Quantity of closures in cartons may vary dependent upon manufacturing plant.

Stacking: Cap cartons should not be stacked more than 2 pallets high

Storage conditions: Temperature range from 40 - 86°F (5 - 30°C) - relative humidity below 70%.

Closures should be used within 2 years of the manufacturing date on the carton (Deviation granted under Crown's approval).

DISTRIBUTED BY:



REF NO.:

DWG31584

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

DESCRIPTION:

82 mm Black Metal Plastisol Lined Twist-Off Cap, No Button