



NOTES:  
 FOR SEAMING SPECS SEE STANDARD MS000-7-001  
 BOLD DIMENSIONS NEED TO BE ENTERED INTO SPC  
 \* GUIDE OR REFERENCE DIMENSIONS ONLY

CAN SIZE: 211 X 713		TABULATION VALUES	
<b>AA</b>	<b>LITHO BODY BLANK LENGTH</b>	<b>8.118±.001</b>	
<b>BB</b>	<b>BODY BLANK HEIGHT</b>	<b>7.937±.002</b>	<b>H</b>
<b>CC</b>	<b>FLANGED CAN HEIGHT</b>	<b>7.827±.006</b>	<b>K</b>
<b>DD</b>	<b>OPEN END CAN HEIGHT</b>	<b>7.812±.012</b>	
<b>EE</b>	<b>RESTRIGHTENED HEIGHT*</b>	7.867	
<b>A</b>	<b>INSIDE CUP OPENING</b>	1.000±.002	
<b>B</b>	<b>OUTSIDE CUP OPENING</b>	1.221±.005	
<b>C</b>	<b>CURL HEIGHT OVER DOUBLE SEAM</b>	<b>.798±.010</b>	
<b>D</b>	<b>HEIGHT OVER DOUBLE SEAM</b>	<b>7.792±.010</b>	
<b>E</b>	<b>FACTORY FINISHED CAN HEIGHT</b>	<b>8.590±.020</b>	
<b>F</b>	<b>HEIGHT BETWEEN DOUBLE SEAM</b>	<b>7.512_MIN</b>	
<b>FF</b>	<b>FLANGE WIDTH</b>	<b>.096±.005</b>	
<b>G</b>	<b>CURL THICKNESS</b>	<b>.130±.005</b>	
	<b>BODY HOOK</b>	<b>.080±.008</b>	<b>Z</b>
	<b>OVERLAP</b>	<b>.045_MIN</b>	
	<b>COVER HOOK</b>	<b>.080±.008</b>	
	<b>PLUG DIAMETER</b>	<b>2.571±.002</b>	
	<b>O.D. OVER DOUBLE SEAM</b>	<b>2.700±.010</b>	
	<b>CHUCK DIAMETER</b>	2.364±.006	
	<b>CHUCK LIP</b>	.160±.006	
	<b>1ST OP. ROLL GROOVE</b>	A-12002W	
	<b>2ND OP. ROLL GROOVE</b>	A-12183	
	<b>SEAM TIGHTNESS</b>	<b>85-100%</b>	
	<b>LIQUID STRIPE WEIGHT</b>	<b>14.6±3.6</b>	
	<b>BODY BASE WEIGHT</b>	73#/75#	
	<b>TOP BASE WEIGHT</b>	123#/128#/135#	
	<b>BOTTOM BASE WEIGHT</b>	118#/135#	
	<b>BODY BLANK SQUARENESS</b>	<b>.003 MAX</b>	
	<b>WELD OVERLAP</b>	<b>.018-.026</b>	

**DISCLAIMER**

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

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REF NO.:

DWG10014

DESCRIPTION:

22oz Aerosol Can, 211x713