



NOTES:
 FOR SEAMING SPECS SEE STANDARD MS000-7-001
 BOLD DIMENSIONS NEED TO BE ENTERED INTO SPC
 * GUIDE OR REFERENCE DIMENSIONS ONLY

CAN SIZE: 211 X 713		TABULATION VALUES	
AA	LITHO BODY BLANK LENGTH	8.118±.001	
BB	BODY BLANK HEIGHT	7.937±.002	H
CC	FLANGED CAN HEIGHT	7.827±.006	K
DD	OPEN END CAN HEIGHT	7.812±.012	
EE	RESTRIGHTENED HEIGHT*	7.867	
A	INSIDE CUP OPENING	1.000±.002	
B	OUTSIDE CUP OPENING	1.221±.005	
C	CURL HEIGHT OVER DOUBLE SEAM	.798±.010	
D	HEIGHT OVER DOUBLE SEAM	7.792±.010	
E	FACTORY FINISHED CAN HEIGHT	8.590±.020	
F	HEIGHT BETWEEN DOUBLE SEAM	7.512_MIN	
FF	FLANGE WIDTH	.096±.005	
G	CURL THICKNESS	.130±.005	
	BODY HOOK	.080±.008	Z
	OVERLAP	.045_MIN	
	COVER HOOK	.080±.008	
	PLUG DIAMETER	2.571±.002	
	O.D. OVER DOUBLE SEAM	2.700±.010	
	CHUCK DIAMETER	2.364±.006	
	CHUCK LIP	.160±.006	
	1ST OP. ROLL GROOVE	A-12002W	
	2ND OP. ROLL GROOVE	A-12183	
	SEAM TIGHTNESS	85-100%	
	LIQUID STRIPE WEIGHT	14.6±3.6	
	BODY BASE WEIGHT	73#/75#	
	TOP BASE WEIGHT	123#/128#/135#	
	BOTTOM BASE WEIGHT	118#/135#	
	BODY BLANK SQUARENESS	.003 MAX	
	WELD OVERLAP	.018-.026	

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

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DWG NO.:

DWG10014

DESCRIPTION:

22oz Aerosol Can, 211x713