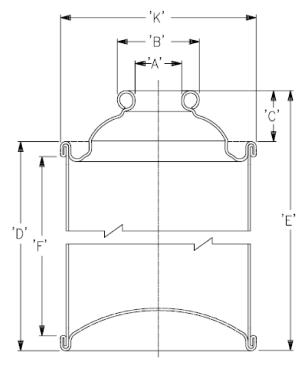


NOTES: FOR SEAMING SPECS SEE STANDARD MS000-7-001 BOLD DIMENSIONS NEED TO BE ENTERED INTO SPC \* GUIDE OR REFERENCE DIMENSIONS ONLY

L						
(	CAN	SIZE: 202 X 406	TABULATIO	N VAL	UES	
П	3	Litho Body Blank Length	6.510±.001		COVER HOOK	.080±.008
П	B8	BODY BLANK HEIGHT	4.526±.002	Н	PLUG DIAMETER	2.059±.002
	8	Flanged can height	4.400±.006	K	O.D. OVER DOUBLE SEAM	2.182±.010
	8	open end can height	4.385±.012		CHUCK DIAMETER	2.364±.006
	Ħ	RESTRAIGHTENED HEIGHT*	4.440		CHUCK LIP	.160±.006
П	Α	INSIDE CUP OPENING	1.000±.002		1ST OP. ROLL GROOVE	A-12002W
П	В	OUTSIDE CUP OPENING	1.221±.005		2ND OP. ROLL GROOVE	A-12183
П	O	CURL HEIGHT OVER DOUBLE SEAM	.388±.010		SEAM TIGHTNESS	85-100%
П	٥	HEIGHT OVER DOUBLE SEAM	4.376±.010		LIQUID STRIPE WEIGHT	8.3±2.1
П	Ε	FACTORY FINISHED CAN HEIGHT	4.764±.020		BODY BASE WEIGHT	65#
П	F	HEIGHT BETWEEN DOUBLE SEAM	4.090_MIN		TOP BASE WEIGHT	112#/103#
П	Ħ	Flange width	.095±.005		BOTTOM BASE WEIGHT	107#
П	G	CURL THICKNESS	.130±.005		BODY BLANK SQUARENESS	.0027 WAX
П		BODY HOOK	.080±.008	Z	WELD OVERLAP	.018026
П		OVERLAP	.045_MM			



LEV	COMPONENT	STANDARD-DWG	DEVIATION-DWG
1	BODY		
2	LB BODY BLANK LAYOUT	LB202-7-003	
2	LS BODY SHEET LAYOUT	LS202-7-003	
1	ВОТТОМ		
2	MS BOTTOM SPECIFICATION	MS202-7-006	
2	PS BOTTOM SCROLL LAYOUT		
2	LB BOTTOM BLANK LAYOUT		
2	LS BOTTOM SHEET LAYOUT	LS202-7-006	
1	TOP		
2	MS TOP SPECIFICATION	MS202-7-007	
2	PS TOP SCROLL LAYOUT		
2	LB TOP BLANK LAYOUT		
2	LS TOP SHEET LAYOUT	LS200-7-008	
1	COMPOUND	MS202-7-020	

## **DISCLAIMER**

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

DISTRIBUTED BY: peline Packaging

REF NO.:

DWG10093

DESCRIPTION:

6 oz Aerosol Can, 202x406, 2Q