



NOTES:
 FOR SEAMING SPECS SEE STANDARD MS000-7-001
 BOLD DIMENSIONS NEED TO BE ENTERED INTO SPC
 * GUIDE OR REFERENCE DIMENSIONS ONLY

CAN SIZE: 202 X 406

TABULATION VALUES

AA	LITHO BODY BLANK LENGTH	6.510±.001		COVER HOOK	.080±.008
BB	BODY BLANK HEIGHT	4.526±.002	H	PLUG DIAMETER	2.059±.002
CC	FLANGED CAN HEIGHT	4.400±.006	K	O.D. OVER DOUBLE SEAM	2.182±.010
DD	OPEN END CAN HEIGHT	4.385±.012		CHUCK DIAMETER	2.364±.006
EE	RESTRAIGHTENED HEIGHT*	4.440		CHUCK LIP	.160±.006
A	INSIDE CUP OPENING	1.000±.002		1ST OP. ROLL GROOVE	A-12002W
B	OUTSIDE CUP OPENING	1.221±.005		2ND OP. ROLL GROOVE	A-12183
C	CURL HEIGHT OVER DOUBLE SEAM	.388±.010		SEAM TIGHTNESS	85-100%
D	HEIGHT OVER DOUBLE SEAM	4.376±.010		LIQUID STRIPE WEIGHT	8.3±2.1
E	FACTORY FINISHED CAN HEIGHT	4.764±.020		BODY BASE WEIGHT	65#
F	HEIGHT BETWEEN DOUBLE SEAM	4.090_MIN		TOP BASE WEIGHT	112#/103#
FF	FLANGE WIDTH	.095±.005		BOTTOM BASE WEIGHT	107#
G	CURL THICKNESS	.130±.005		BODY BLANK SQUARENESS	.0027 MAX
	BODY HOOK	.080±.008	Z	WELD OVERLAP	.018-.026
	OVERLAP	.045_MIN			

LEV	COMPONENT	STANDARD-DWG	DEVIATION-DWG
1	BODY		
2	LB BODY BLANK LAYOUT	LB202-7-003	
2	LS BODY SHEET LAYOUT	LS202-7-003	
1	BOTTOM		
2	MS BOTTOM SPECIFICATION	MS202-7-006	
2	PS BOTTOM SCROLL LAYOUT		
2	LB BOTTOM BLANK LAYOUT		
2	LS BOTTOM SHEET LAYOUT	LS202-7-006	
1	TOP		
2	MS TOP SPECIFICATION	MS202-7-007	
2	PS TOP SCROLL LAYOUT		
2	LB TOP BLANK LAYOUT		
2	LS TOP SHEET LAYOUT	LS200-7-008	
1	COMPOUND	MS202-7-020	

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

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REF NO.:

DWG10093

DESCRIPTION:

6 oz Aerosol Can, 202x406, 2Q