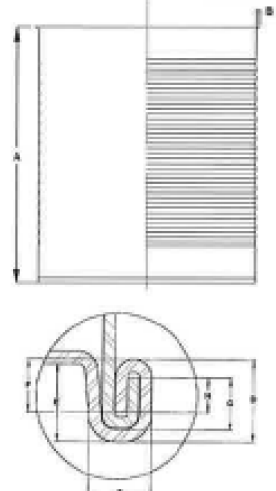


CÓDIGO (CODE): 603700-18		CÓDIGO CLIENTE (CUSTOMER CODE): -		ELABORADO POR (ELABORATED BY): Manuel FÉLIX	REVISADO POR (REVISED BY): Iván GARCÍA	APROBADO POR (APPROVED BY): José RAMOS		
DESCRIPCIÓN: (DESCRIPTION)		603X700 INTERIOR DORADO / EXTERIOR TRANSPARENTE (GOLD INTERIOR / TRANSPARENT EXTERIOR)						
USO: (USE)		INDUSTRIAL (INDUSTRIAL)						
ESPECIFICACIÓN DEL PRODUCTO (PRODUCT SPECIFICATION):								
MATERIAL (MATERIAL):								
ACERO (STEEL):	CUERPO (CAN)	FONDO (END)		MATERIALES UTILIZADOS CUMPLEN CON LAS NORMAS UNE-EN 10202 Y ASTM A-623. LAS CARACTERÍSTICAS Y TOLERANCIAS ESTÁN BASADAS EN DICHAS NORMAS (MATERIALS USED COMPLIES WITH UNE-EN 10202 AND ASTM A-623 STANDARDS. CHARACTERISTICS AND TOLERANCES ARE BASED ON THIS STANDARDS) INTERIOR VARNISHS COMPLIES WITH				
	TIPO MR (MR TYPE)							
ESPESOR (THICKNESS):	0.27 mm +5% -8% (97 lbs/BB)	0.27 mm +5% -8% (97 lbs/BB)						
TEMPLE (TEMPER):	T4		T4					
RECUBRIMIENTO (COATING):	ELECTROLYTIC TIN PLATE E25/25 (E11)							
BARNIZADO (COATING):								
INTERIOR (INTERIOR):	CUERPO (CAN)		FONDO (END)		BARNICES INTERIORES CUMPLEN CON LA NORMA FDA 21 CFR 175.300 (INTERIOR VARNISH COMPLIANT WITH FDA 21 CFR 175.300)			
	UNA PASADA DE BARNIZ EPOXI FENOLICO DORADO (ONE COAT OF GOLD EPOXY PHENOLIC VARNISH)							
EXTERIOR (EXTERIOR):	UNA PASADA DE BARNIZ EPOXI TRANSPARENTE (ONE COAT OF TRANSPARENT EPOXY VARNISH)							
DIMENSIONES (DIMENSIONS)								
A	ALTURA TERMINADA (CAN HEIGHT)	177.04 ± 0.51 mm (6.970 ± 0.020 in)						
B	ANCHO DE PESTAÑA (FLANGE)	2.90 ± 0.20 mm (0.114 ± 0.008 in)						
C	ESPESOR DE CIERRE (SEAM THICKNESS)	1.42 ± 0.20 mm (0.056 ± 0.008 in)						
D	LARGO DE CIERRE (SEAM LENGTH)	3.10 ± 0.15 mm (0.122 ± 0.006 in)						
E	PROFUNDIDAD (COUNTERSINK)	3.25 ± 0.30 mm (0.128 ± 0.012 in)						
F	GANCHO DE FONDO (END HOOK)	2.03 ± 0.20 mm (0.080 ± 0.008 in)						
G	GANCHO DE CUERPO (BODY HOOK)	2.03 ± 0.20 mm (0.080 ± 0.008 in)						
H	TRASLAPE (OVERLAP)	1.10 mm MÍNIMO (0.043 in MINIMUM)						
-	PLANCHADO (PRESSING)	90% MIN						
-	CONDUCTIVIDAD ELÉCTRICA (ELECTRIC CONDUCTIVITY)	NO APLICA						
NOTAS (NOTES):								
<p>EL PRODUCTO NO SE DEBE MOJAR, LAS BODEGAS DEBEN SER VENTILADAS, EL TIEMPO DE CONTACTO CON EL AGUA DEBE SER EL MENOR POSIBLE Y DEBERÁ FINALIZAR EL PROCESO LIMPIO Y SECO. CADA FABRICANTE DEL PRODUCTO A ENVASAR TIENE SU PROPIA FORMULACIÓN, POR TANTO DEBERÁ REALIZAR SU PROCESO DE VALIDACIÓN, GARANTIZANDO QUE EL ENVASE CUMPLE CON LOS REQUISITOS PARA ENVASAR SU PRODUCTO.</p> <p>THE PRODUCT MUST NOT WET, WAREHOUSES SHOULD BE VENTILATED, THE CONTACT TIME WITH THE WATER SHOULD BE AS SHORT AS POSSIBLE AND SHOULD COMPLETE THE PROCESS CLEAN AND DRY. EACH MANUFACTURER HAS PRODUCT FOR PACKAGING THEIR OWN FORMULATION, SO MUST MAKE ITS VALIDATION PROCESS, ENSURING THAT THE CONTAINER ELIGIBLE FOR YOUR PRODUCT PACKAGING.</p>								

DISCLAIMER

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DISTRIBUTED BY:



DWG NO.:

DWG10098

DESCRIPTION:

5 lb Coffee Can, 603x700, Open Top w/ Lids

CÓDIGO (CODE): 0603FO-21 0603FO-22		CÓDIGO CLIENTE (CUSTOMER CODE): -	PROVEEDOR (SUPPLIER): FEPSA	ELABORADO POR: (ELABORATED BY) Manuel FÉLIX	REVISADO POR: (REVISED BY) Iván GARCÍA	APROBADO POR: (APPROVED BY) José RAMOS
DESCRIPCIÓN: (DESCRIPTION)		603X700 INTERIOR DORADO / EXTERIOR TRANSPARENTE (GOLD INTERIOR / TRANSPARENT EXTERIOR)				
USO: (USE)		INDUSTRIAL (INDUSTRIAL)				
ESPECIFICACION DEL PRODUCTO (PRODUCT SPECIFICATION):						
MATERIAL (MATERIAL):						
ACERO (STEEL):		MR		MATERIALES UTILIZADOS CUMPLEN CON LAS NORMAS UNE-EN 10202 Y ASTM A-623. LAS CARACTERISTICAS Y TOLERANCIAS ESTAN BASADAS EN DICHAS NORMAS (MATERIALS USED COMPLIES WITH UNE-EN 10202 AND ASTM A-623 STANDARDS. CHARACTERISTICS AND TOLERANCES ARE BASED ON THIS STANDARDS)		
ESPESOR (THICKNESS):		0.27 mm +5% -8% (97 lbs/BB)				
TEMPLE (TEMPER):		T4				
RECUBRIMIENTO (COATING):		ELECTROLYTIC TIN PLATE E25/25 (E11)				
BARNIZADO (COATING):						
INTERIOR (INTERIOR):	UNA PASADA DE BARNIZ EPOXIFENOLICO DORADO (ONE COAT OF GOLD EPOXY PHENOLIC VARNISH)			BARNICES INTERIORES CUMPLEN CON LA NORMA FDA 21 CFR 175.300 (INTERIOR VARNISH COMPLIANT WITH FDA 21 CFR 175.300)		
EXTERIOR (EXTERIOR):	UNA PASADA DE BARNIZ EPOXI TRANSPARENTE (ONE COAT OF TRANSPARENT EPOXY VARNISH)					
COMPUESTO SELLADOR (SEALING COMPOUND)						
COMPUESTO SELLADOR LATEX BASE AGUA (LATEX BASED SEALING COMPOUND)				CUMPLE CON FDA 21 CFR 175.300 (COMPLIANT WITH FDA 21 CFR 175.300)		
DIMENSIONES (DIMENSIONS)						
A	DIÁMETRO DE TAPA (OUTSIDE CURL DIAMETER)	163.85 ± 0.20 mm (6.451 ± 0.008 in)				
B	PROFUNDIDAD (COUNTERSINK)	3.00 ± 0.10 mm (0.118 ± 0.004 in)				
C	ANCHO DE CANAL (CURL OPENING)	3.58 mm MINIMO (0.141 in MINIMUM)				
D	ALTURA DE PESTAÑA (CURL HEIGHT)	2.10 ± 0.10 mm (0.083 ± 0.004 in)				
TAPAS EN DOS PULGADAS (ENDS IN TWO INCHES)		24 ± 1 UDS				
CONDUCTIVIDAD ELECTRICA ELECTRICAL CONDUCTIVITY)		25 mA				

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DWG NO.:

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DESCRIPTION:

5 lb Coffee Can, 603x700, Open Top w/ Lids

