

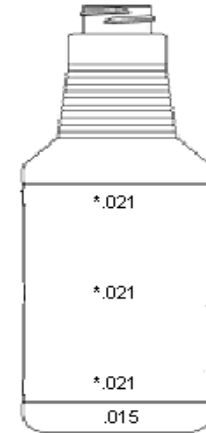
PRODUCT SPECIFICATION SHEET

SIDEWALL THICKNESS MINIMUM GUIDELINES

Bottle Descr	
Color -	Natural
Color LDR %	Natural 0.0%
Resin	LT523501 or Equivalent
Special	
Weight	28 +/- 2
Flame Treat	yes
Label Name	Silk Screen
Label Number	
H2O spots	No water spots allowed in label panel 10% other areas
Box/Bag	B-5
Bag liner	
Box Sealant	3 in - H - taped top & bottom
Divider/pad	
Pack	192
CS/Layer	4
CS/Stack	8 then 8 16/Stack
Stack instructions	
Cap Used	

# of Molds	4
Neck Finish	28-SPH
T Dim	1.068-1.088
E Dim	.974-.994
I Dim	.828-.858
H Dim	.478-.508
L Dim	0
S-1 Dim	.125-.155
Ratchet	0
Barrel	0
Inside I	0
Dam Ring	0
Upper Ratchet	0
Lower Ratchet	0
L-1 H-dim	0
L-2 H-dim	0
Shear Ring	1.004
Overall Height	7.67 +/- .06
Over flow Capacity	18.1 oz or 534 ml +/-13
DWN Pressure	20 lbs. min
Recipe #	16DEC-28SPHu-04RC-028
Leak Detector	Valve Seal
Size/probe	
Best Cycle	
Grams Color Per / 3 Min	
#'s / 8 hrs. @ 90%	
Die	
Mandrel	
Striker	
Blow Nose	
Other	

Allowable sidewall variance  
.005 F2B and S2S



1/4 inch from  
label protector

SW min. based on 90 samples gather over multiple runs

LABEL APPLIED

Label memo	
Tooling Memo	
QC Issues	

Date:	
Revisions:	

Memo: Land Seal

Hand stretch wrap around the middle of the top boxes on each bundle of 8.

<p><b>DISCLAIMER</b></p> <p>THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.</p>	<p>DISTRIBUTED BY: </p>	<p>REF NO.: DWG30665</p>
	<p>DESCRIPTION: 16 oz Natural HDPE Carafe (Decanter), 28-SPH</p>	