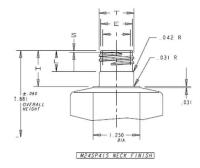
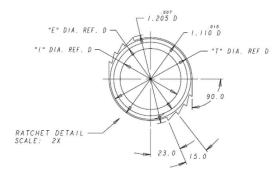
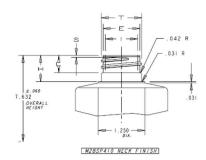
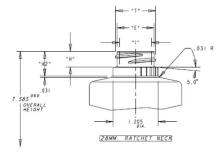
NECK FINISH	BOTTLE WEIGHT (±1.56R.)	OVERFLOW CAPACITY (±11.0CC.)	BOTTLE WEIGHT (±1.5GR.)	OVERFLOW CAPACITY (±11.0CC.)	"T" DIA	"E" DIA	"H" DIM	"S" DIM	"L" MIN	"I" DIA
M24SP410	32.7 34.0		38.0-40.0	508.0	. 940	. 856 . 840	.661 .631	.061	. 437	.516 MIN
M24SP415	34.0 35.3	512.0			. 940 . 924	. 856 . 840	. 972 . 942	.061	. 561	.516 MIN
M28SP400	31.6 32.9	511.0	35.0 38.0	510.0 508.0	1.088	. 994	.445 .415	.061		.614 MIN
M28SP410	33.0 34.3	514.0	38.0-40.0	511.0	1.088	. 994	. 723 . 693	.061	. 463	.614 MIN
M28SP440	36.0 37.3	512.0			1.088	. 994	.561 .531	.061	. 423	. 845 . 835
28MM. RATCHET	33.0 34.3	516.0	38.0	513.0	1.088 1.068	. 991	*H* *H2* .436 .676 .406 .646	.061		. 860 . 712

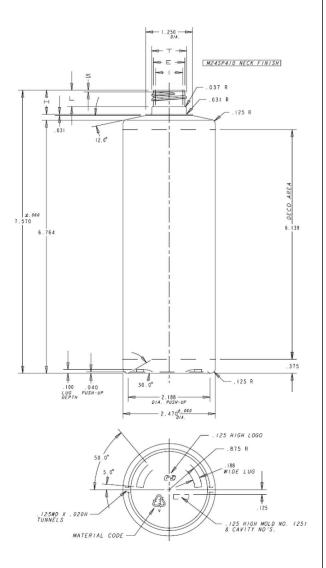
	D.	TOLERANCE				
		NE IGHT	BIGIN & OUPT			
		LESS	THAN	1.000	. 030	. 030
1.000	AND	LESS	THAN	2.000	. 030	. 050
2.000	AND	LESS	THAN	4.000	. 050	.060
4.000	AND	LESS	THAN	6.000	. 050	.080
6.000	AND	LESS	THAN	8.000	.060	.090
8.000	AND	LESS	THAN	10.000	.060	.110
10.000	AND	LESS	THAN	12.000	.080	.120
12.000	AND	LESS	THAN	15.000	. 090	. 150
15.000	AND	LESS	THAN	18.000	. 110	. 150











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