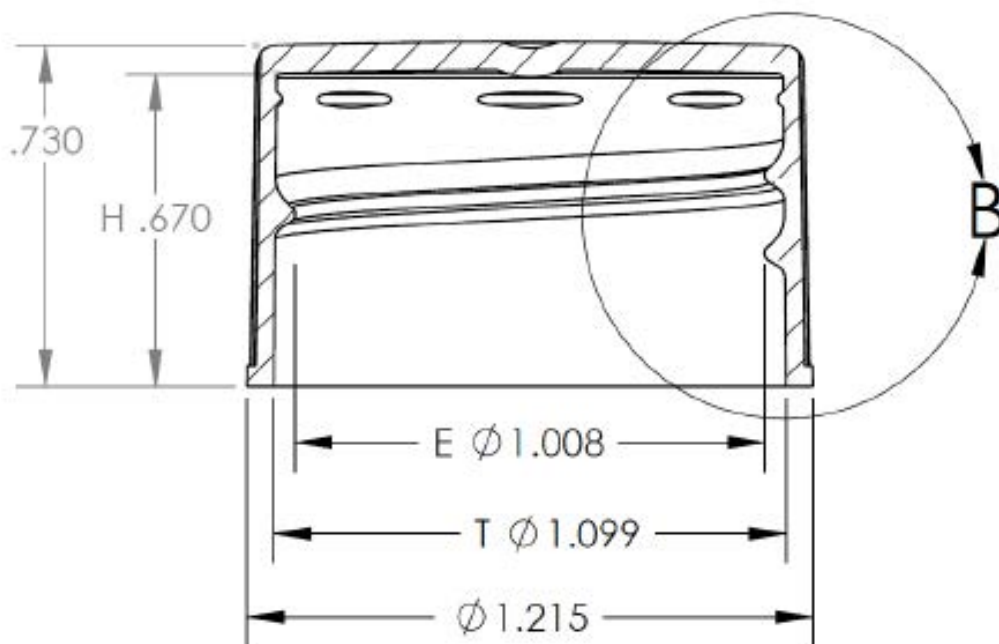
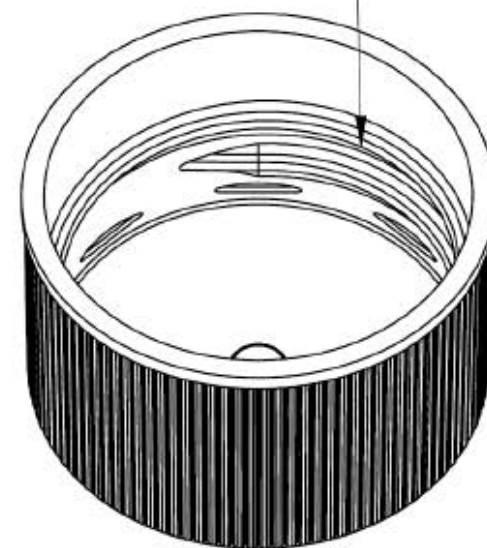


DETAIL B  
SCALE 4 : 1



6 THREADS PER INCH  
.167 LEAD 1 1/4 TURNS



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