

**PRODUCT SPECIFICATION
VUN SK 24/12 CR-3 AF**

PRODUCT:	VUN SK 24/12 CR-3 AF: This is a two piece child resistant closure, plastic injected molded fitment consisting of a spout (UT) and a screw cap (SK).	NECK FINISH:	Basiccap Finish Drawing: ENG-00-004087 s
DESCRIPTION:	Product Code: 53525: White W10 SK, natural UT. 53542: Red R28 SK, natural UT 53552: Black BK7 SK, natural UT 53584: Yellow Y6 SK, natural UT	PACKAGING:	BERICAP Corrugated box with no polyethylene bags inside. Number of closures per box: 2000 Pallet Size: 40" x 48" x 5" # of tier per pallet: 3 # of carton per tier: 6 # of carton per pallet: 18 # of closure per pallet: 36,000
RAW MATERIALS:	Screw cap (SK): Ineos HDPE T50-500-190 Color master batches: White, W10, Clariant 01EHD-580, @ 1% LDR Red, R28, PolyOne CC10146593 @ 1% LDR Black BK7, Clariant PE94720802 @ 1% LDR Yellow Y6, Clariant 03EHD-1236 @ 1% LDR Spout (UT): DOW LDPE 503A	CHARACTERISTICS:	<ul style="list-style-type: none"> Two piece closure with child resistant feature
WEIGHT:	Combined weight: 6.1 g	PRODUCT USAGE:	Closure Application and Removal: <ul style="list-style-type: none"> Insertion Force: 490.33 N (110.23 lb) to 735.49 N (165.34 lb) Membrane Force: 55 N (12.36 lb) to 80 N (17.98 lb) Closure Storage: <ul style="list-style-type: none"> In a dry area Temperature: 20° C to 38° C. (68° C to 100° F) Stacking carton: maximum of 2 pallet; high Optimum performance period: use within 12 months of manufacture.
DIMENSIONAL:	Drawing No: ENG-00-019014 d		

DISCLAIMER

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