

SECTION A-A
SCALE 1:1
SCALE 2 : 1

8 THREADS PER INCH, .125 PITCH,
380° FULL DEPTH THREAD

REFERENCE	TOLERANCE	DIMENSION	UNITS
E	±0.010 [0.25]	0.865 [21.97]	in [mm]
T	±0.010 [0.25]	0.950 [24.13]	in [mm]
H (Seated)	REFERENCE	0.517 [13.13]	in [mm]
H (Inner)	±0.007 [0.18]	0.388 [9.86]	in [mm]
OAH	±0.015 [0.38]	0.668 [16.97]	in [mm]
OD	±0.015 [0.38]	1.217 [30.91]	in [mm]
PART WEIGHT	± 0.60	4.10	g

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

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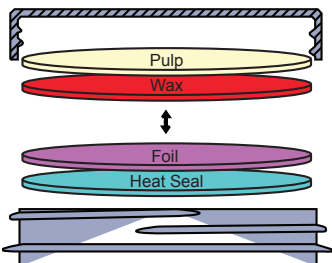


REF NO.:

DWG31009

DESCRIPTION:

24-400 White PP Child Resistant Cap with SG90 Pulp
Printed Heat Seal for PET Liner

Product	.020" Pulp SG-90		
Scope	Two piece white-lined pulp backed heat induction foil innerseal that will provide a tamper evident seal to PVC, PET, and some Borex containers.		
Composition	Material	Standard	Metric
	Pulp	0.020"	0.508mm
	Wax	-	-
	Foil	0.001"	0.025mm
	Heat Seal	0.0005"	0.013mm
			
FDA Status: 21 CFR 175.300		Recommended Storage and Handling: Refer to website	
Drug Master File (DMF): 3782		EU / EP Reg.:	
GTR Oxygen: Essentially Zero		MVTR: Essentially Zero	
Sealing to glass containers: Pipeline can not guarantee the performance or seal integrity of this materials when applied to any glass (treated or untreated) container. We suggest you contact your glass supplier for recommendations on glass treatments that may or may not improve performance or seal integrity.			
Print Location (if any): On foil layer			

Materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

The information contained within this product data bulletin is to be used as a general guide in determining which structures are offered for sealing to specific container materials. All of the information which we provide is reliable to the best of our knowledge, but the accuracy thereof is not guaranteed. We suggest that consumers determine suitability for their own application.