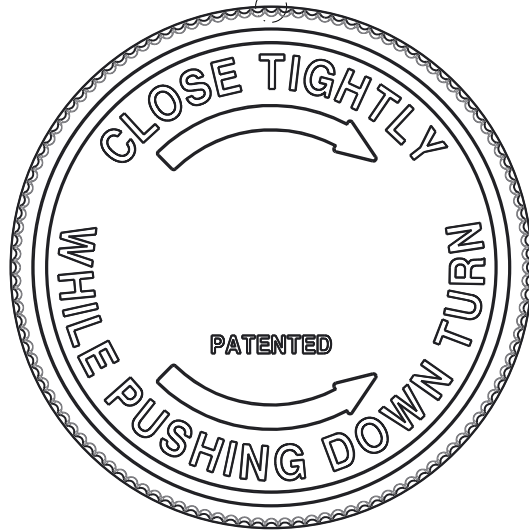


SEE DECORATION DETAIL



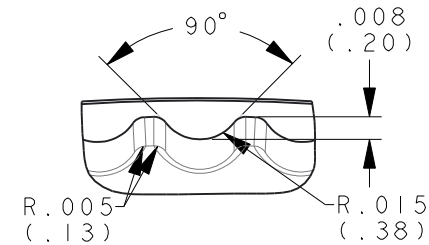
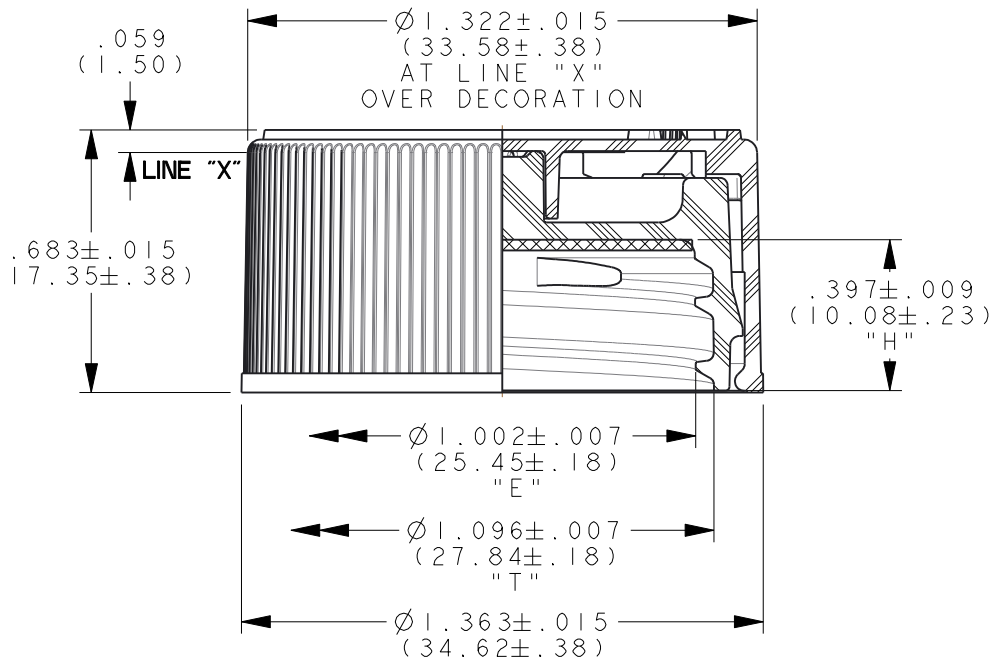
NOTES:

DIAMETERS TO BE TAKEN AS AVERAGE
6 TPI THREAD CONSTRUCTION

SUGGESTED APPLICATION TORQUE:
13-19 IN-LBS (1.5-2.1 N-M)

CAVITY NUMBER TO APPEAR ON INSIDE
TOP SURFACE OF BOTH OUTER AND
INNER CLOSURES

ENGLISH DIMENSIONS IN INCHES
METRIC DIMENSIONS IN (mm)



DECORATION DETAIL

REFERENCE ONLY
SCALE 15:1

120 EQUALLY
SPACED CUTS

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

DISTRIBUTED BY:



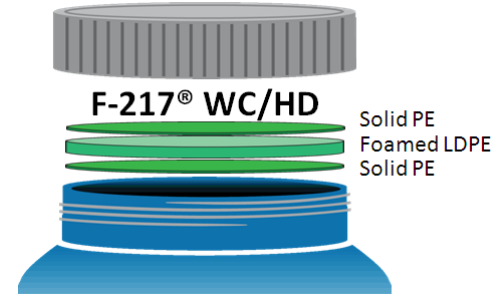
REF NO.:

DWG30874

DESCRIPTION:


28-400 White PP Child Resistant Cap with F217 Liner,
Push and Turn

- This data sheet describes F-217® WC/HD products
- This product is a three-ply co-extruded liner consisting of a foamed White Low Density Polyethylene (LDPE) core sandwiched between two solid layers of Low Density Polyethylene which contains High Density Polyethylene (HDPE) for improved stiffness.



Typical Product Attributes

Construction		
Structure	Solid PE / Foamed LDPE / Solid PE	Solid PE / Foamed LDPE / Solid PE
Color	White or as Specified	White or as Specified
Clarity	Opaque	Opaque
Density		
for 20 ~ 30 mil (0,51 ~ 0,76 mm)	0,48 ± 0,03 g / cm ³	30 ± 2 lbs / ft ³
for 35 ~ 125 mil (0,89 ~ 3,18 mm)	0,40 ± 0,03 g / cm ³	25 ± 2 lbs / ft ³
Thickness Tolerance		
for 20 ~ 60 mil (0,51 ~ 1,52 mm)	± 0,127 mm	± 5 mil
for 65 ~ 90 mil (1,65 ~ 2,29 mm)	± 0,178 mm	± 7 mil
for 95 ~ 125 mil (2,41 ~ 3,18 mm)	± 0,254 mm	± 10 mil
Available Width		
for 20 ~ 60 mil (0,51 ~ 1,52 mm)	22,2 ~ 1016,0 mm	7/8 ~ 40 inch
for 65 ~ 125 mil (1,65 ~ 3,18 mm)	25,4 ~ 228,6 mm	1 ~ 9 inch
Width tolerance	± 1,6 mm	± 1/16 inch
Regulatory Compliance		
FDA Compliance	21 CFR177.1520 (Olefin Polymers) 21 CFR177.1210 (Closures with Sealing Gaskets for Food Containers) 21 CFR175.300 (Resinous and Polymeric Coatings)	
Drug Master File (DMF)	2434	
Other Compliances	USFDA Food Allergen Guidelines; California Proposition 65 Labeling Requirements; Limitations of Heavy Metals in Packaging per CONEG & EU 94/62/EC, Article 11	

<p align="center">DISCLAIMER</p> <p>THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.</p>	<p>DISTRIBUTED BY: </p>	<p>REF NO.: DWG30874</p>
	<p>DESCRIPTION: 28-400 White PP Child Resistant Cap with F217 Liner, Push and Turn</p>	