# **Product Specifications Heavy Duty**

TECHNICAL DATA			
Capacity under lid	15lt / 4gal		
Wall Thickness	Pail CS1500 Lid LSQ815	1.70mm 1.39mm	0.067in 0.055in
Weight (approx.) without bail	Pail CS1500 Lid LSQ815	603g 150g	21.27oz 5.29oz
Pail & Lid Material	HDPE		
Printing	In Mold Labelling		
Pail Colour	Standard in White, other colors available.		
Handle	Optional plastic handle		

### TOP LOADING RESISTANCE

60kg (132lb) at 23°C (73°F), 30 days, product temperature when filling pails and warehouse temperature will affect pail performance. Hofmann recommends testing prior to full production.

### **OPENING & CLOSING**

TO OPEN: Remove tear tab, then lift cover.
TO CLOSE: Snap the lid on the pail. Then follow all around while

releasing air by pressing the center of the lid to burp pail. If using a closing device. Use proper burping devices.

# **RECOMMENDATIONS**

Do not exceed pallet edges with pails Staggered pattern is

recommended for greater stability. Double faced pallets with close together boards on both sides are recommended for best results. To improve stability, release air from pail when putting the lid. Stretch wrapping machine tension should be adjusted to pail. Use slip-sheet to improve pails stability if necessary. Hofmann recommends testing prior to full production.

# **APPROVALS**

Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Protection Branch Canada) regulations.

Handling conditions vary a lot from customer to customer. Tests are recommended throughout the process of denesting, filling, conveying palletization, warehousing, transportation and utilization by intermediaries and users. Specifications can change without notice. Please contact your Hofmann representative to confirm this data.

# PRODUCT CODE

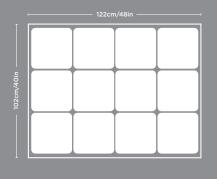
**PAIL:** CS1500 **LID:** LSQ815



DIMENSIONS	СМ	INCHES
Lower diameter	21.3	8.39
Upper diameter with lid	25.3	9.96
Height with lid	35.2	13.86

### PACKAGING OF EMPTY PAILS & LIDS

- Warehousing of empty pails: 220 per tray 440 per pallet
- Warehousing of LS815 Lids: 2,000 per pallet









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DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

DESCRIPTION: 4 Gallon White HDPE Sqaure Pail with Handle, Child Warning Label