

80 EQUALLY SPACED KNURLS

# (Ø3.624) @LINE'A' ( Ø3.467 ) (.010) (.086) (.096) (.685) "H" (.760) .150 Ø3.427±.010 SECTION A-A SCALE 10:1 Ø3.540±.010 "T"@LINE 'D' -( Ø3.650)-

### THREAD DEVELOPMENT

- RIGHT HAND THREAD
- 5 TPI (.200 PITCH)
- 495° TRAVEL PLUS RUNOUTS

### FINISH COMPATIBILITY

- RECOMMENDED FINISH (MP-200154-NF01) ALTERNATE FINISH (CP-01040-C)

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### DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

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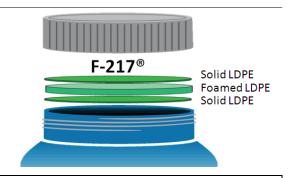
lipeline Packaging

REF NO.:

**DWG**31530

DESCRIPTION: 89-400 White PP Plastic Deep Skirt Lightweight Cap w/ F-217 Liner

- This data sheet describes F-217<sup>®</sup> products
- This product is a three-ply co-extruded liner consisting of a foamed Low Density Polyethylene core sandwiched between two solid layers of Low Density Polyethylene



## **Typical Product Attributes**

Construction		
Structure	Solid LDPE / Foamed LDPE / Solid LDPE	Solid LDPE / Foamed LDPE / Solid LDPE
Color	White or as Specified	White or as Specified
Available Thickness	0,51 ~ 3,18 mm	20 ~ 125 mil
Density		
for 20 ~ 30 mil (0,51 ~ 0,76 mm)	0,48 ± 0,03 g / cm <sup>3</sup>	30 ± 2 lbs / ft <sup>3</sup>
for 35 ~ 125 mil (0,90 ~ 3,18 mm)	$0.40 \pm 0.03 \text{ g / cm}^3$	25 ± 2 lbs / ft <sup>3</sup>
Thickness Tolerance		
for 20 ~ 60 mil (0,51 ~ 1,52 mm)	± 0,127 mm	± 5 mil
for 65 ~ 90 mil (1,65 ~ 2,29 mm)	± 0,178 mm	± 7 mil
for 95 ~ 125 mil (2,41 ~ 3,18 mm)	± 0,254 mm	± 10 mil
Available Width		
for 20 ~ 60 mil (0,51 ~ 1,52 mm)	22,2 ~ 1016,0 mm	7/8 ~ 40 inch
for 65 ~ 125 mil (1,65 ~ 3,18 mm)	25,4 ~ 228,6 mm	1 ~ 9 inch
Width tolerance	± 1,6 mm	± 1/16 inch
Regulatory Compliance		
FDA Compliance	21 CFR 177.1210 (Closures with Sealing Gaskets for Food Containers)	
	21 CFR 178.2010 (Antioxidants and/or Stabilizers for Polymers)	
	21 CFR 175.300 (Resinous and Polymeric Coatings)	
Drug Master File (DMF)	2434	
Other Compliances	USFDA Food Allergen Guidelines; California Proposition 65 Labeling Requirements; Limitations of Heavy Metals in Packaging per CONEG & EU 94/62/EC, Article 11	

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